

Horeca Range

Revive, Vision & Vision B2C

Spare Parts Manual



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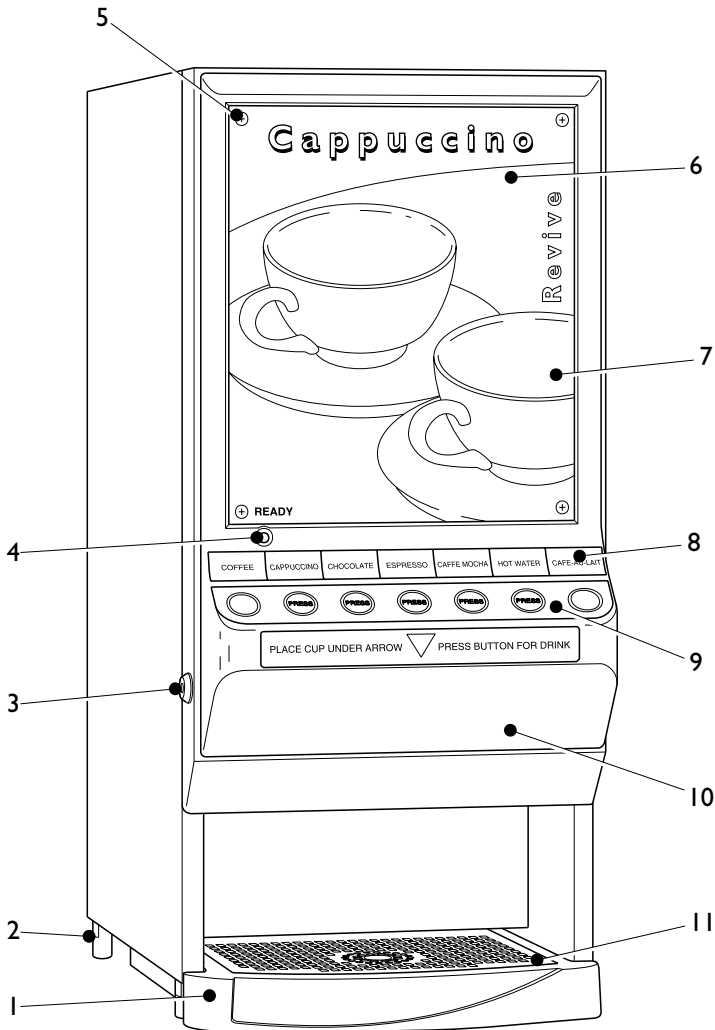
Fax: 01249 461508

Email: spares@cranems.co.uk

Revive



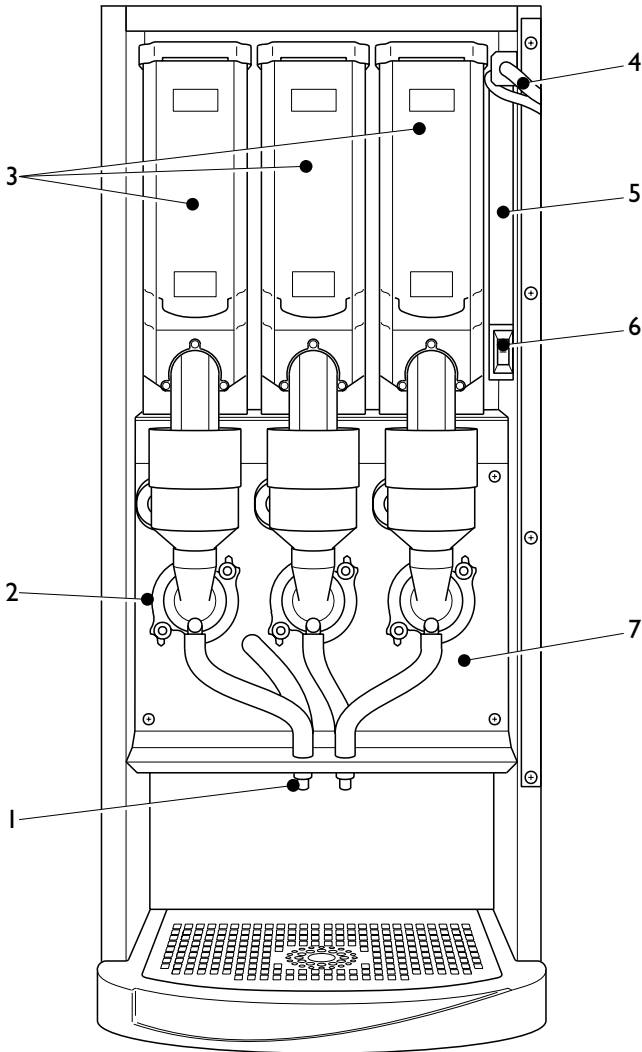
Exterior



Exterior

Ref No.	Part No.	Item Description
1	PL06819000	Drip Tray
2	PL02318000	Foot
3		Lock Assembly - see page 11
4	(a) WO03925000	LED Assembly
	(b) EL03860000	LED Holder
5	FA03196000	Button Hd. Screw - M4 x 10
6	GR07732000	Graphic - Revive
7	(a) PL03854000	Graphic Cover - Clear
	(b) PL03938000	Graphic Cover - Opal
8	PR03810000	Selection Decal Sheet - Revive
9	(a) MS06081000	Switch Membrane Assembly
	(b) MS06082000	Keypad Decal
10	(a) PL06049150	Door Moulding - Silver
	(b) PL06049000	Door Moulding - Black
11	MT06834000	Drip Tray Grill

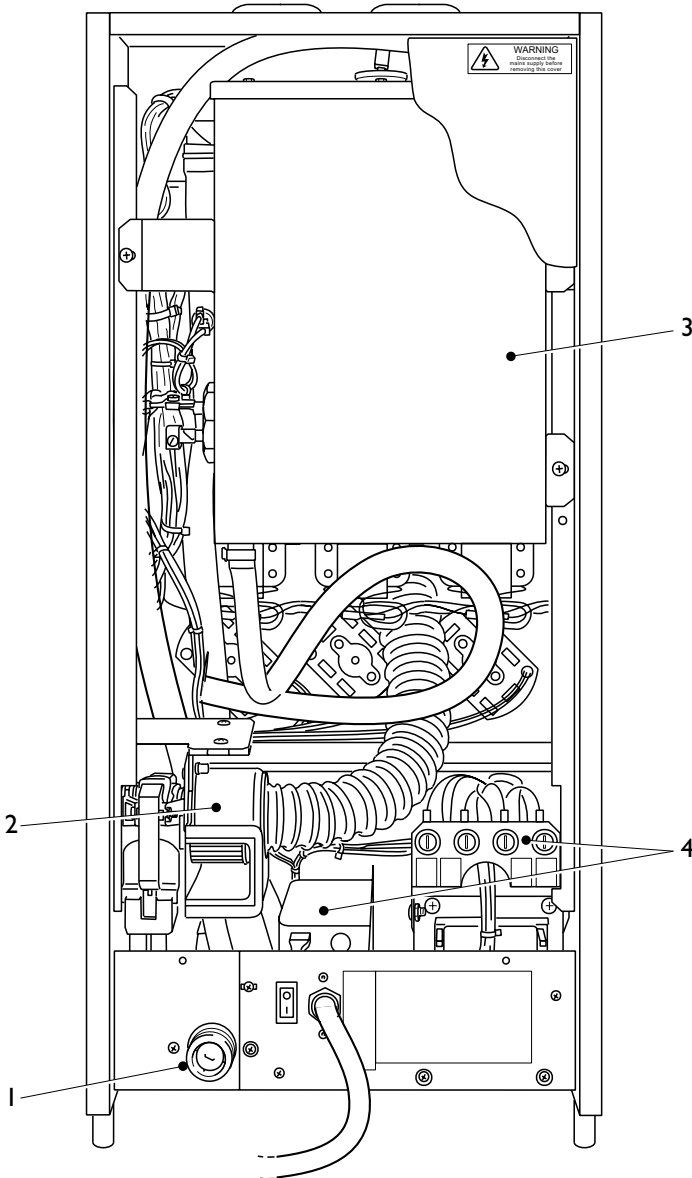
Interior



Interior

Ref No.	Part No.	Item Description
1	ME00042000	Dispense Spout
2		Mixing System - See Page 15
3	PL02266000	Canister - See Page 17
4	(a) LO06029000	Main Loom
	(b) LO06084000	Loom
5		Control Board Assembly - See Page 23
6	EL01147000	Switch
7	MT06473000	Whipper Mounting Plate

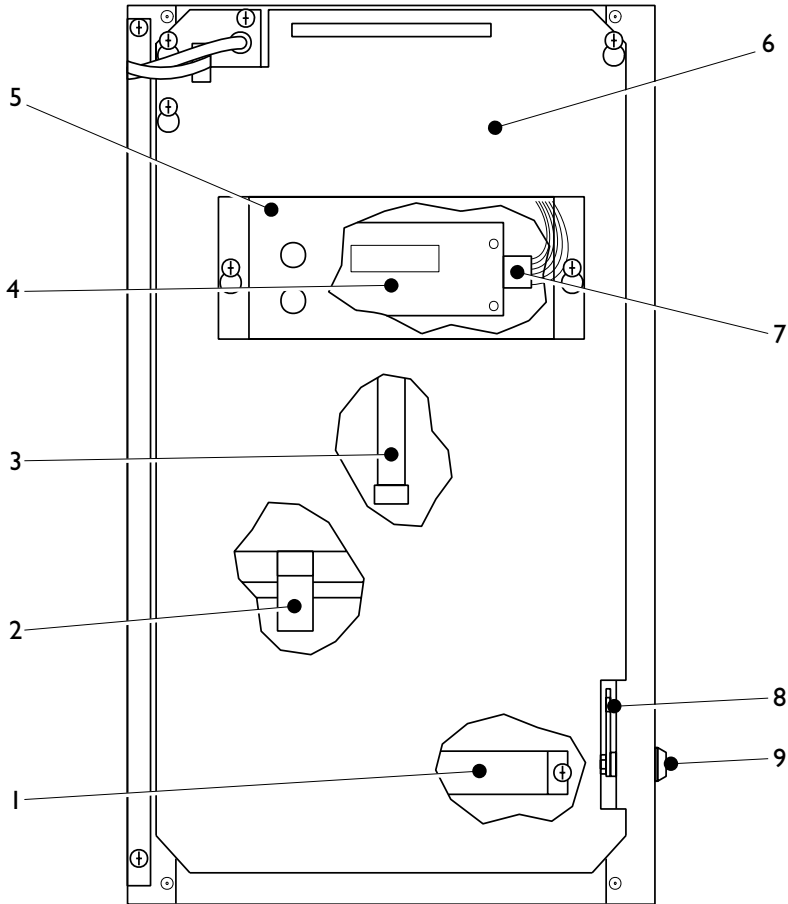
Rear View (Cover Removed)



Rear View
(Cover Removed)

Ref No.	Part No.	Item Description
1	VA06080000	Inlet Valve
2		Extract Fan Assembly - See Page 19
3		Boiler Assembly - See Page 13
4		PSU Assembly - See Page 21

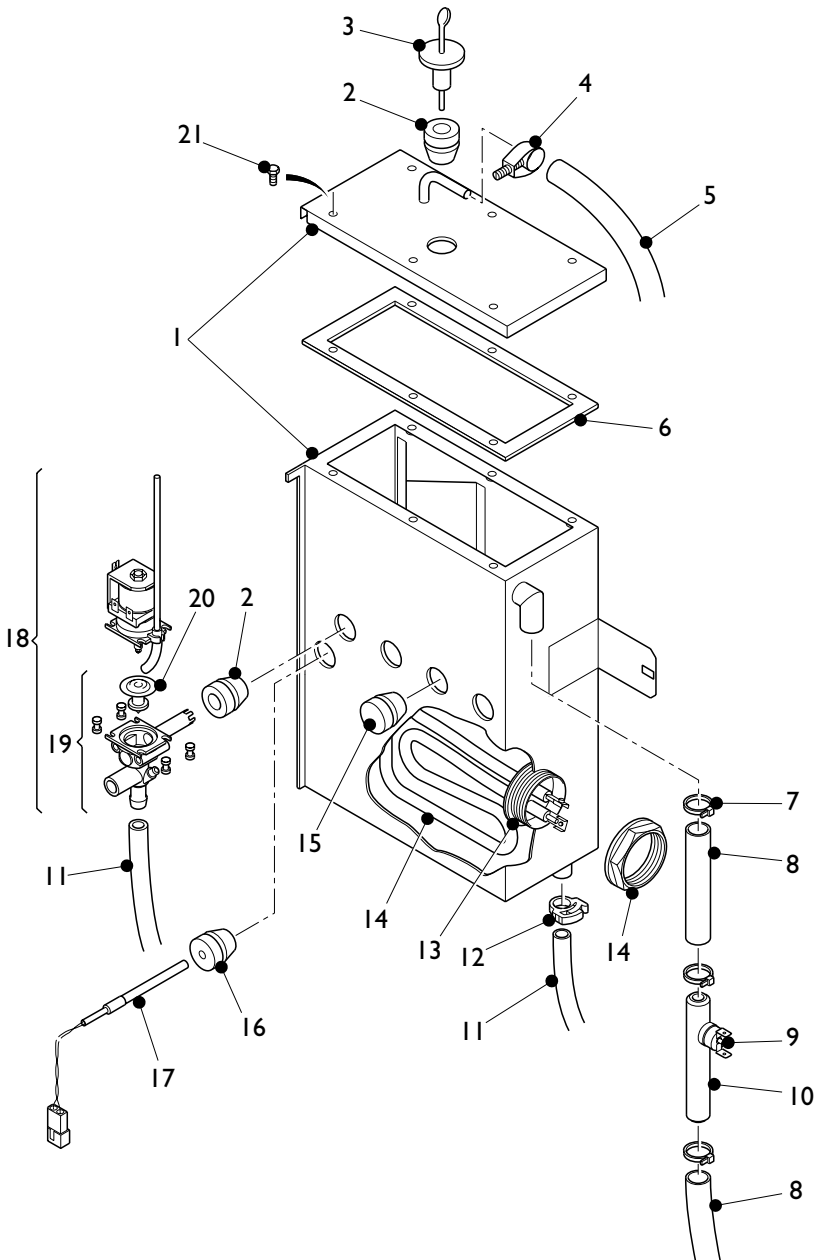
Door Assembly



Door Assembly

Ref No.	Part No.	Item Description
1	EL03952000	Light Box Choke - 240V, 50Hz
2	(a) EL03951000	Starter
	(b) EL08793000	Starter Holder
3	(a) EL03867000	Lamp - 6W
	(b) EL03866000	Lamp Holder
4	EL06005000	LCD Display Board
5	LO06064000	LCD Cover
6	MT06956000	Door Cover
7	LO06064000	LCD Loom
8	MT06970000	Lock Cam
9	ME05221000	Lock

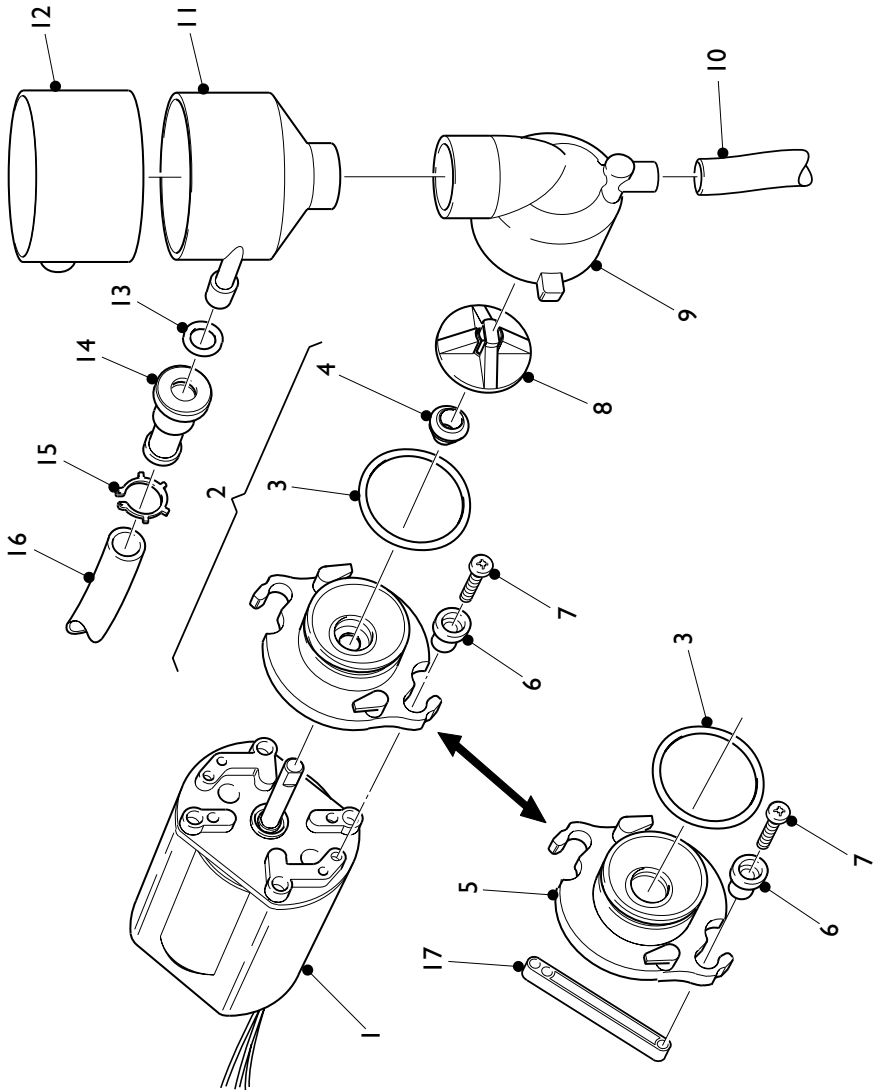
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Boiler Assembly

Ref No.	Part No.	Item Description
1	BA03356000	Boiler & Lid assembly
2	VA03377000	Valve Seal
3	ME04550000	Level Probe Assembly
4	FA03227000	Hose Clip
5	HO06632000	Hose - Aquavend 10
6	SI02223960	Boiler Seal
7	FA01860000	Cable Tie
8	SI01142960	Silicone Pipe
9	EL03378000	Temperature Cut Out
10	ME00043000	Temperature Cut Out Holder
11	SI01171960	Silicone Pipe
12	FA01186000	Clip
13	ME01294000	Element Seal
14	EL06544000	Element - Single, 2.375KW
15	SI08276000	Bung
16	EL03112000	Thermistor Probe Seal
17	SI06340000	Thermistor Probe
18	VA04031000	Dispense Valve
19	VA01838A00	Valve Repair Kit
20	VA05885000	Valve Membrane Seal
21	FA01143000	Screw, M4 x 10 - Stainless

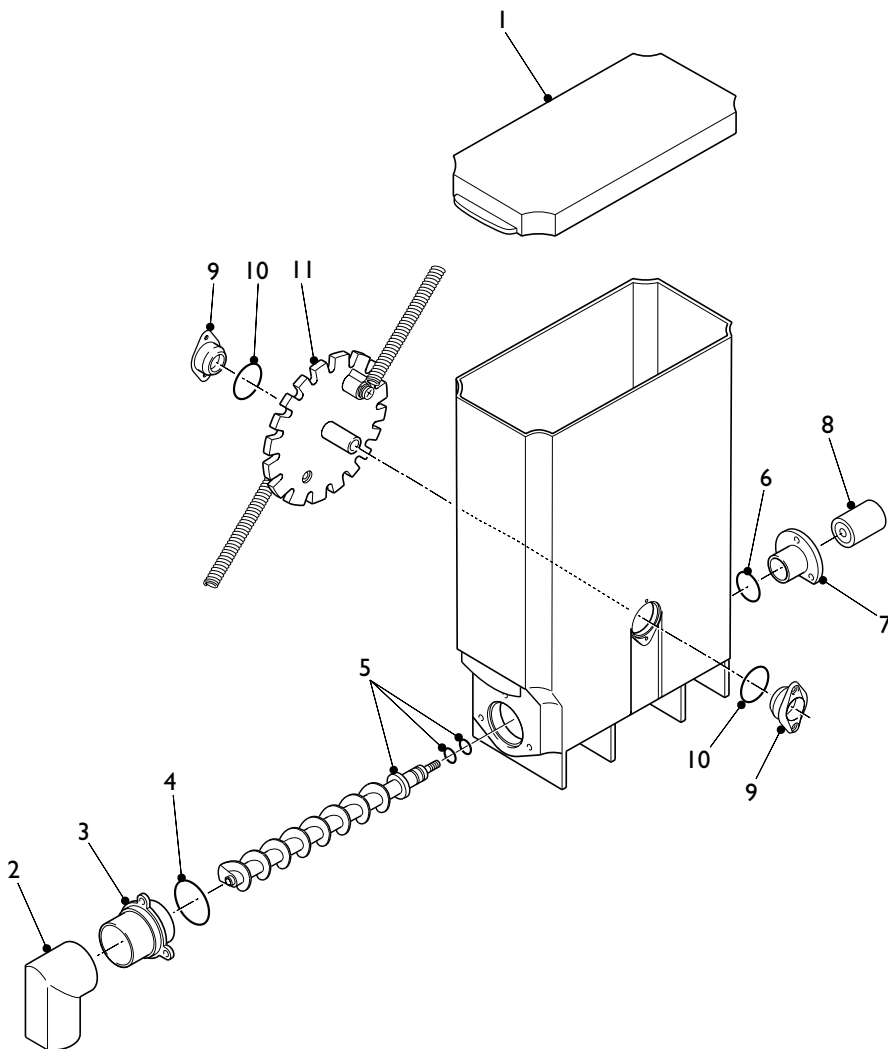
Mixing System



Mixing System

Ref No.	Part No.	Item Description
1	MO01983000	Whipper Motor
2	PL01971000	Whipper Base c/w 'O' Ring and Seal
3	SI01295000	'O' Ring
4	SI01986000	Whipper Shaft Seal
5	PL01972000	Whipper Base - Blind
6	PL01974000	Cap
7	PL01973000	Screw
8	PL01970000	Impeller
9	PL02275000	Impeller Housing
10	SI01171960	Silicone Pipe
11	PL01967000	Mixing Bowl
12	PL01966000	Steam Trap
13	FA01134000	Bowl Adaptor Seal
14	PL00066000	Bowl Adaptor
15	FA01135000	Circlip
16	SI04345960	Silicone Pipe
17	PL02278000	Fixing Strap
	PL02008000	Whipper Plate Boss - Not Illustrated

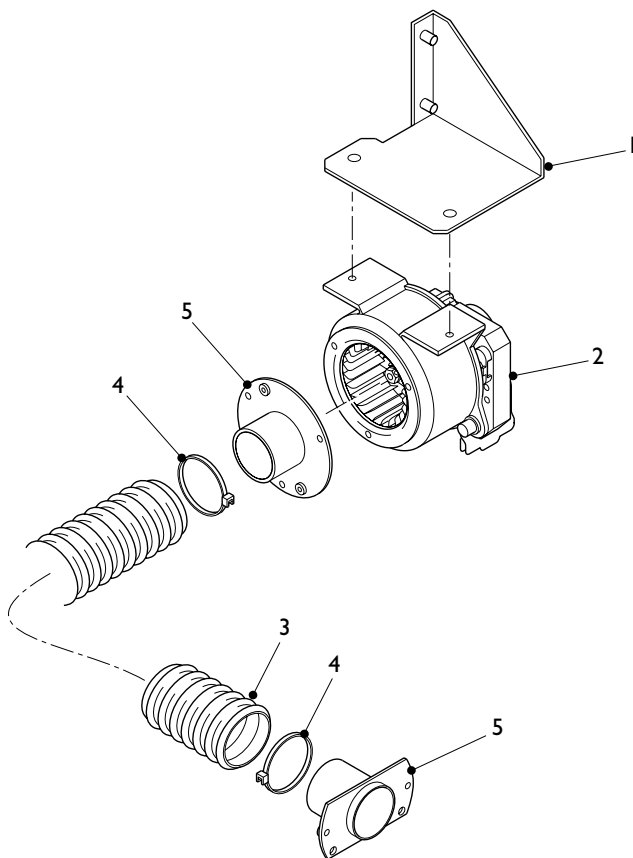
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Canister Assembly

Ref No.	Part No.	Item Description
1	PL04407000	Canister Lid
2	PL01128000	Canister Chute - Central
3	PL04408000	Front Auger Fixing
4	SI04697000	'O' Ring
5	PL04410000	Auger c/w 'O' Rings
6	SI04698000	'O' Ring
7	PL04409000	Rear Auger Fixing
8	PL04412000	Drive Dog
9	ME04413000	Bearing
10	SI04699000	'O' Ring
11	ME04694000	Agitator Assembly

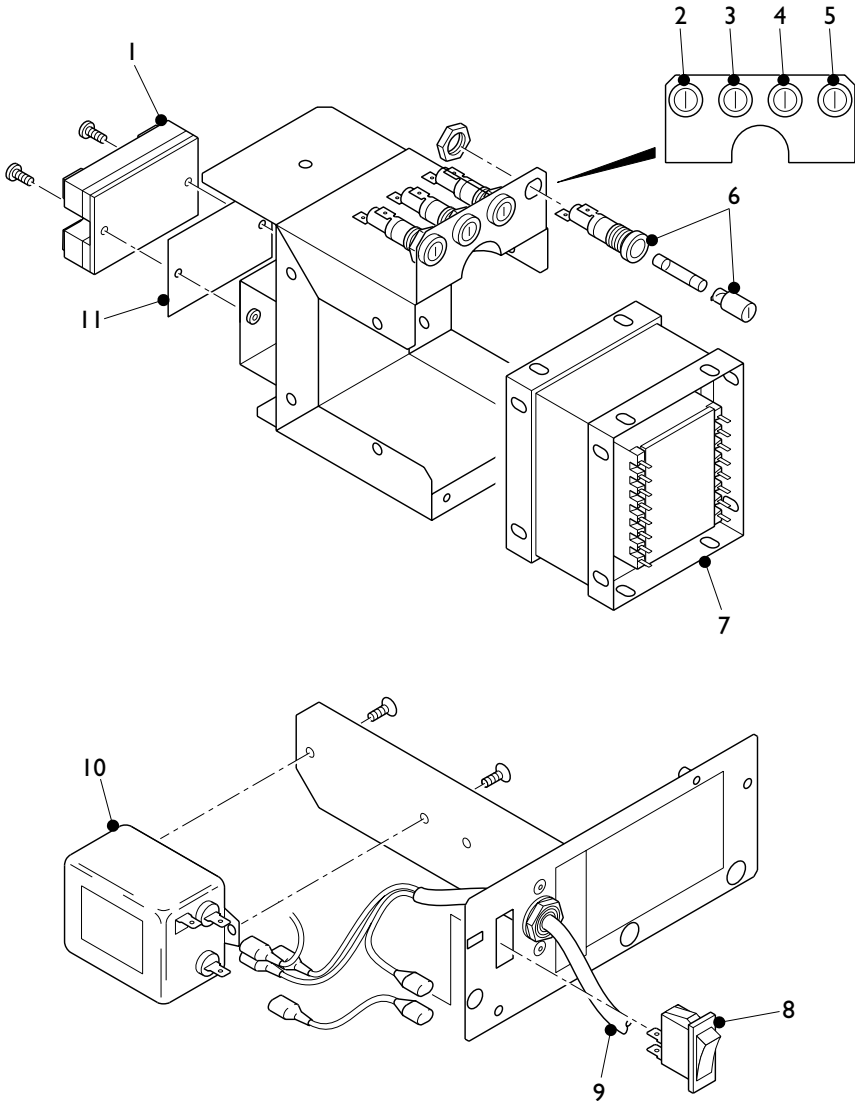
Extract System



Extract System

Ref No.	Part No.	Item Description
1	MT06278000	Mounting Bracket
2	ME01116000	Extract Fan
3	HO01139000	Hose
4	FA01188000	Cable Tie
5	PL03083000	Extract Hose Adaptor

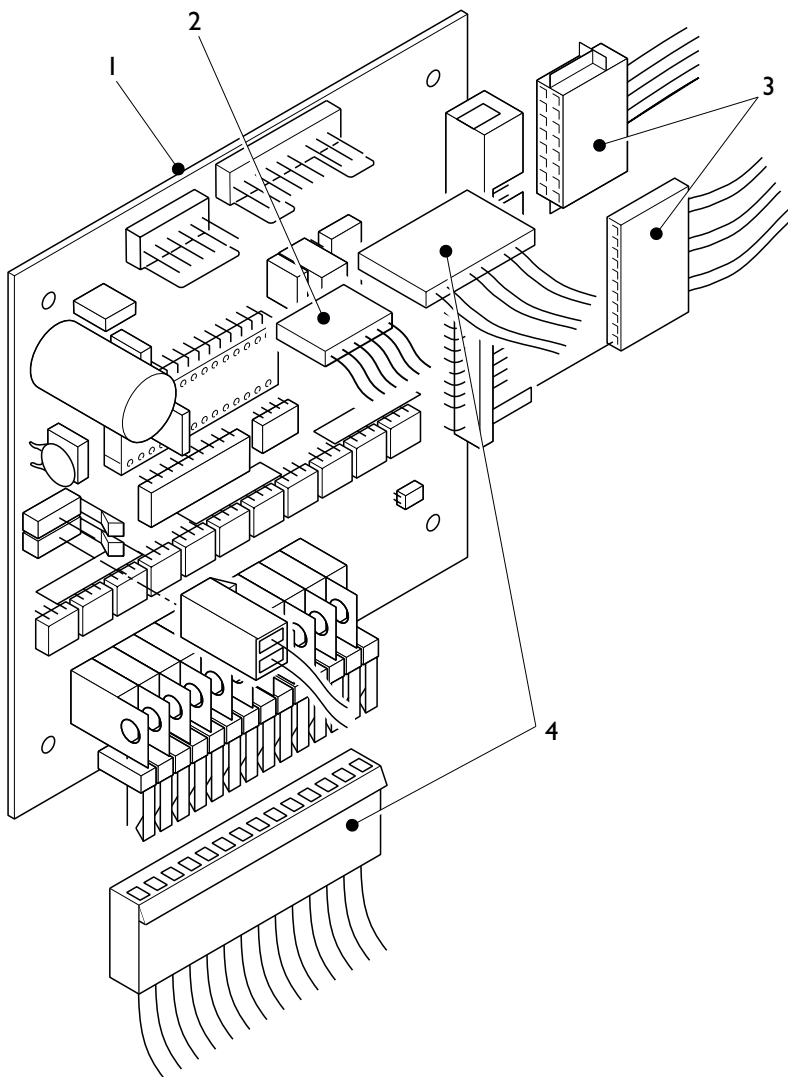
Power Supply Unit



Power Supply Unit

Ref No.	Part No.	Item Description
1	EL01152000	Solid State Relay - 25A
2	EL01151000	Fuse 6.3A
3	EL03874000	Fuse 0.5A
4	EL01995000	Fuse 12A
5	EL01277000	Fuse 4A, Antisurge
6	EL01994000	Fuse Holder Assembly
7	ME04968000	Transformer
8	EL06032000	Mains Switch - On/Off
9	EL02423000	Mains Lead Assembly, 3 Core
10	EL01154000	Mains Filter
11	EL01815000	Thermal Pad

MPU Board



MPU Board

Ref No.	Part No.	Item Description
1	EL03790UL0	Controller Board
2	LO06064000	LCD Link
3	LO06084000	Control Loom
4	LO06112000	Main Loom

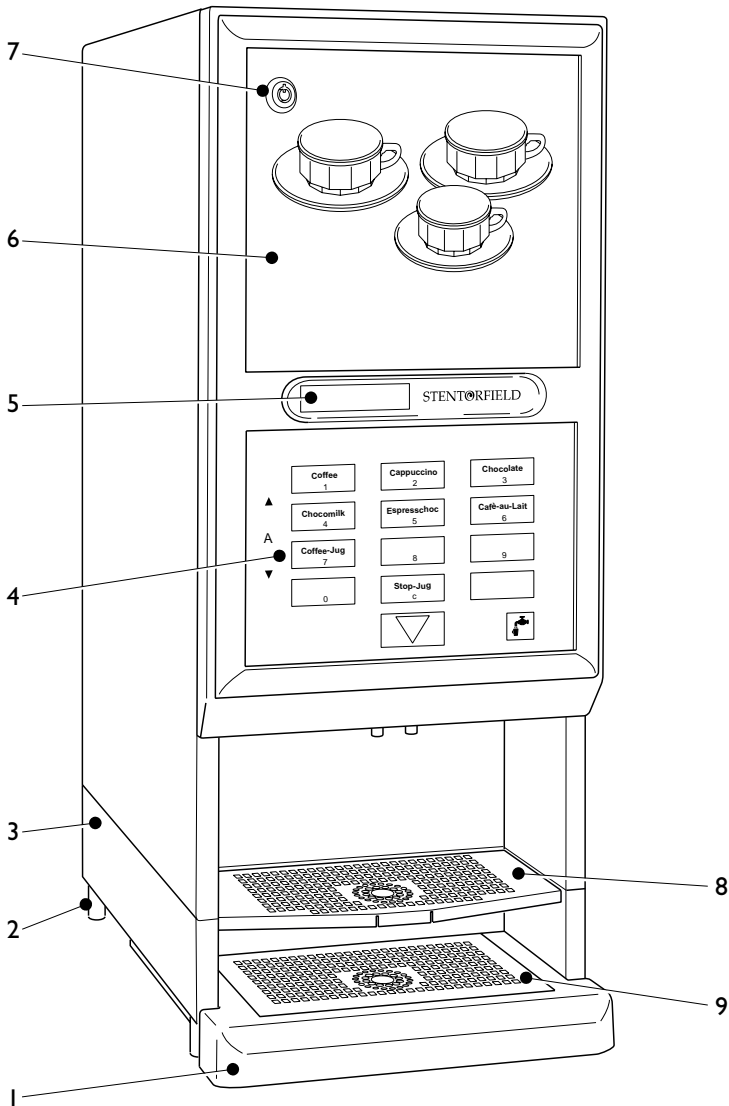
Notes

Vision Range

Pre May 2000



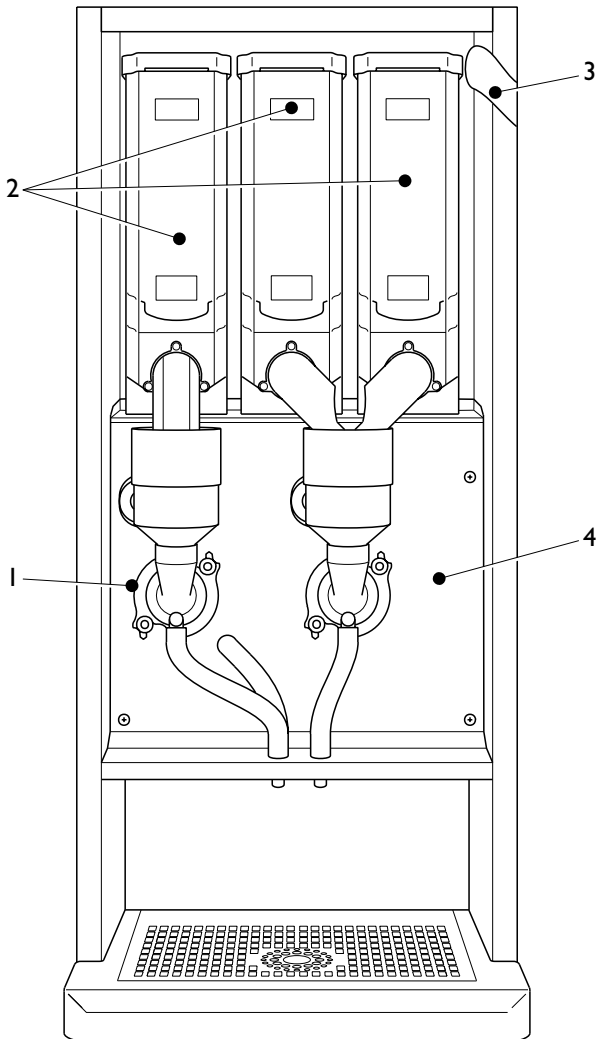
Exterior - Vision 100



Exterior - Vision 100

Ref No.	Part No.	Item Description
I	(a) PL06819000	Drip Tray - Round Front
	(b) PL03373000	Drip Tray - Square Front
2	PL02318000	Foot
3	I VISION 3 PLN	Plinth Assembly
4	(a) MS03357000	Keypad Membrane Assembly
	(b) PR02600000	Decal Sheet
	(c) PR03366000	Decal Carrier
5	EL06157000	LCD
6	GR03371000	Graphic - Blue
7	ME02498000	Lock Assembly
8	MT02392010	Cup Stand Plinth
9	(a) MT06834000	Drip Tray Grill - Round Front
	(b) MT03380000	Drip Tray Grill - Square Front

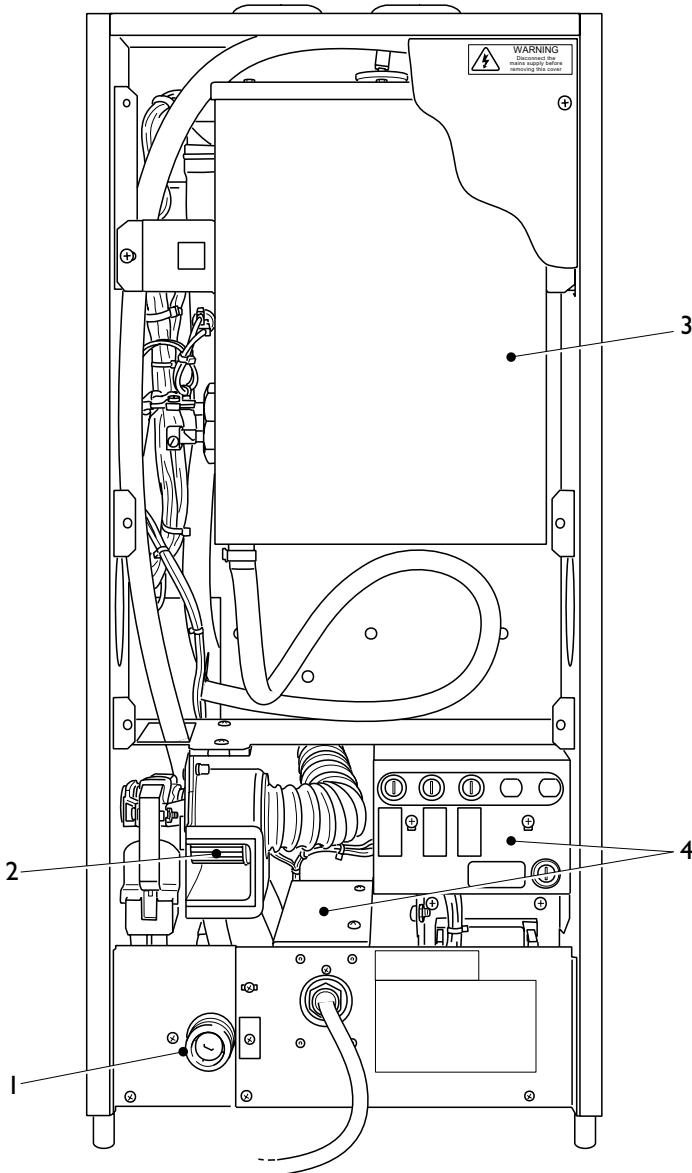
Interior - Vision 100



Interior - Vision 100

Ref No.	Part No.	Item Description
1		Mixing System - See Page 65
2	(a) PL02266000	Canister - See Page 67
	(b) PL03379000	Canister c/w Agitator - See Page 67
3	LO06521000	Main Loom
4	MT06754000	Whipper Mounting Plate

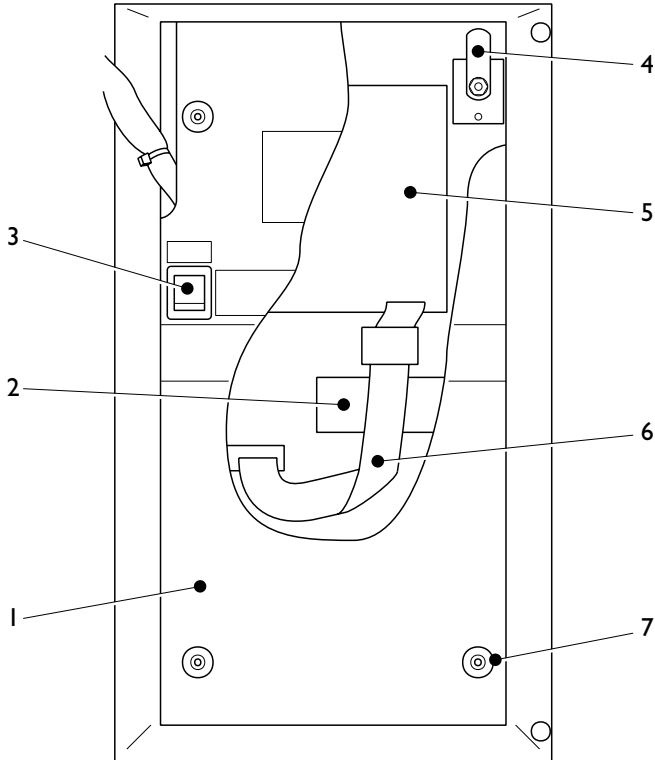
Rear View - Vision 100 (Covers Removed)



Rear View - Vision 100
(Covers Removed)

Ref No.	Part No.	Item Description
1	VA03398000	Inlet Valve
2		Extract Fan Assembly - See Page 37
3		Boiler Assembly - See Page 35
4		PSU Assembly - See page 39

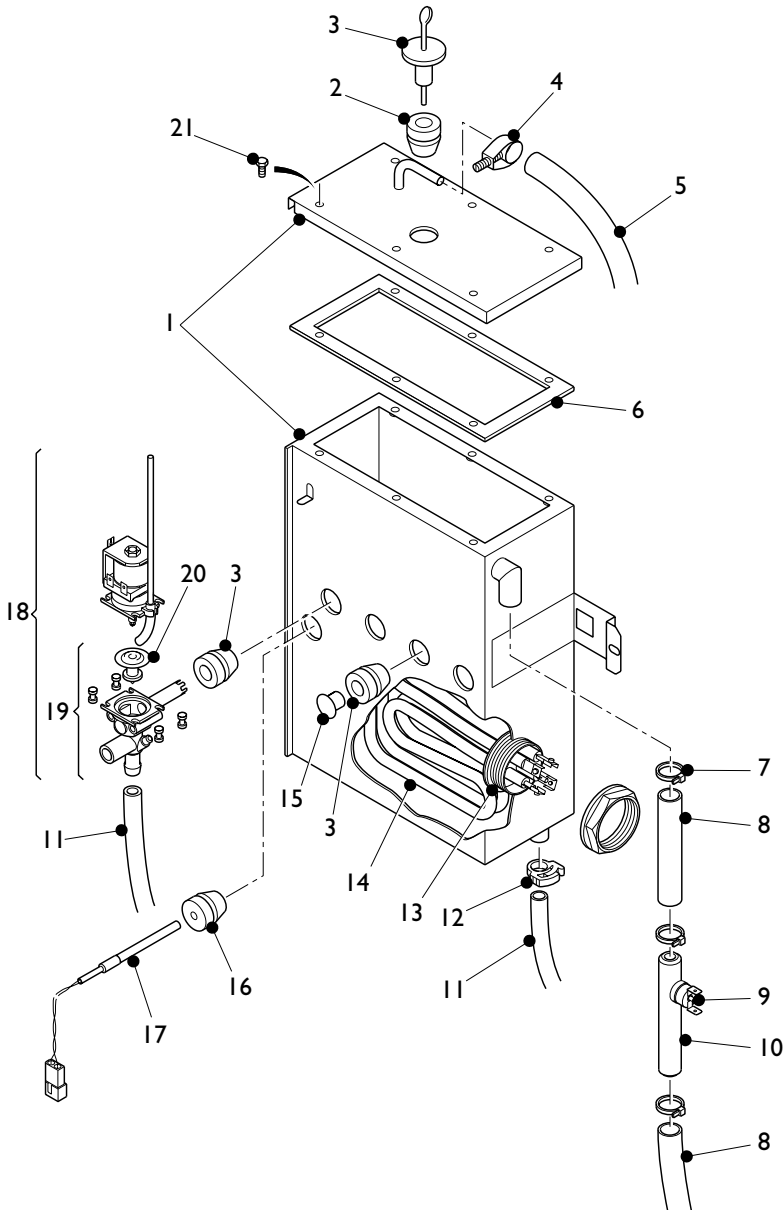
Door Assembly - Vision 100



Door Assembly - Vision 100

Ref No.	Part No.	Item Description
1	PL03337000	Cover
2	EL06157000	LCD Assembly
3	EL02219000	On/Off Switch
4	MT06636000	Lock Cam
5		Controller Board - See Page 75
6	LO00276000	Ribbon Cable Extension
7	FA01416000	Knurled Thumb Nut

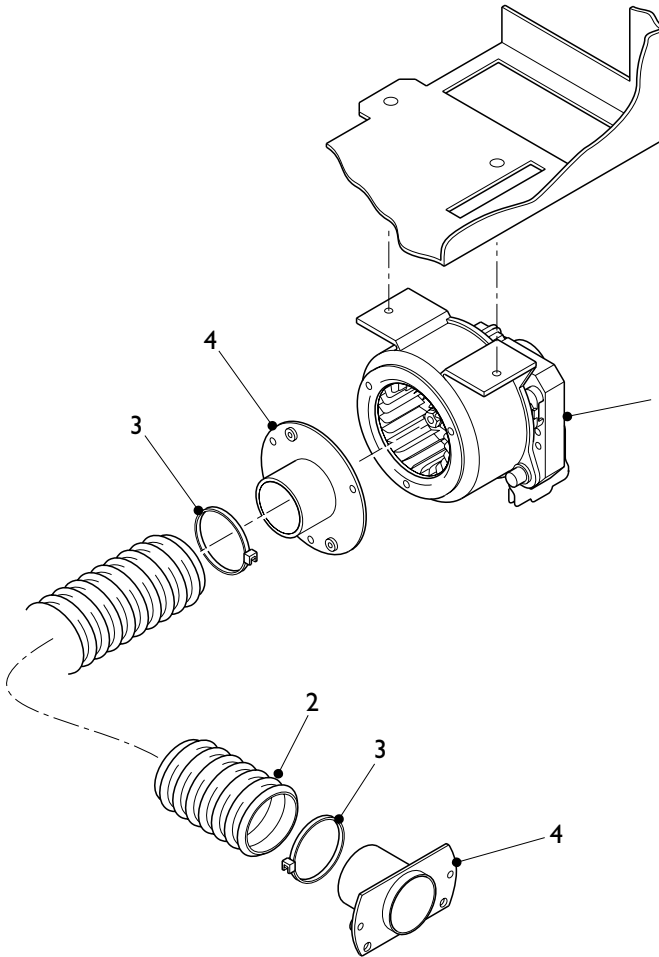
Boiler Assembly - Vision 100



Boiler Assembly - Vision 100

Ref No.	Part No.	Item Description
1	BA03356000	Boiler & Lid Assembly
2	SI03377000	Valve Seal
3	ME04550000	Level Probe Assembly
4	FA03227000	Hose Clip
5	HO06632000	Inlet Hose - Aquavend 10
6	SO02223960	Boiler Seal
7	FA01860000	Cable Tie
8	SI01142960	Silicone Pipe
9	EL03378000	Temperature Cut Out
10	ME00043000	Temperature Cut Out Holder
11	SI01171960	Silicone Pipe
12	FA01185000	Clip
13	ME01294000	Element Seal
14	EL06544000	Element - Single, 2.375kW
15	SI08276000	Bung
16	SI06340000	Thermistor Probe Seal
17	EL03112000	Thermistor Probe
18	VA04031000	Dispense Valve
19	VA01838A00	Dispense Valve Repair Kit
20	VA05885000	Valve Membrane Seal
21	FA01143000	Screw, M4 x 10 - Stainless

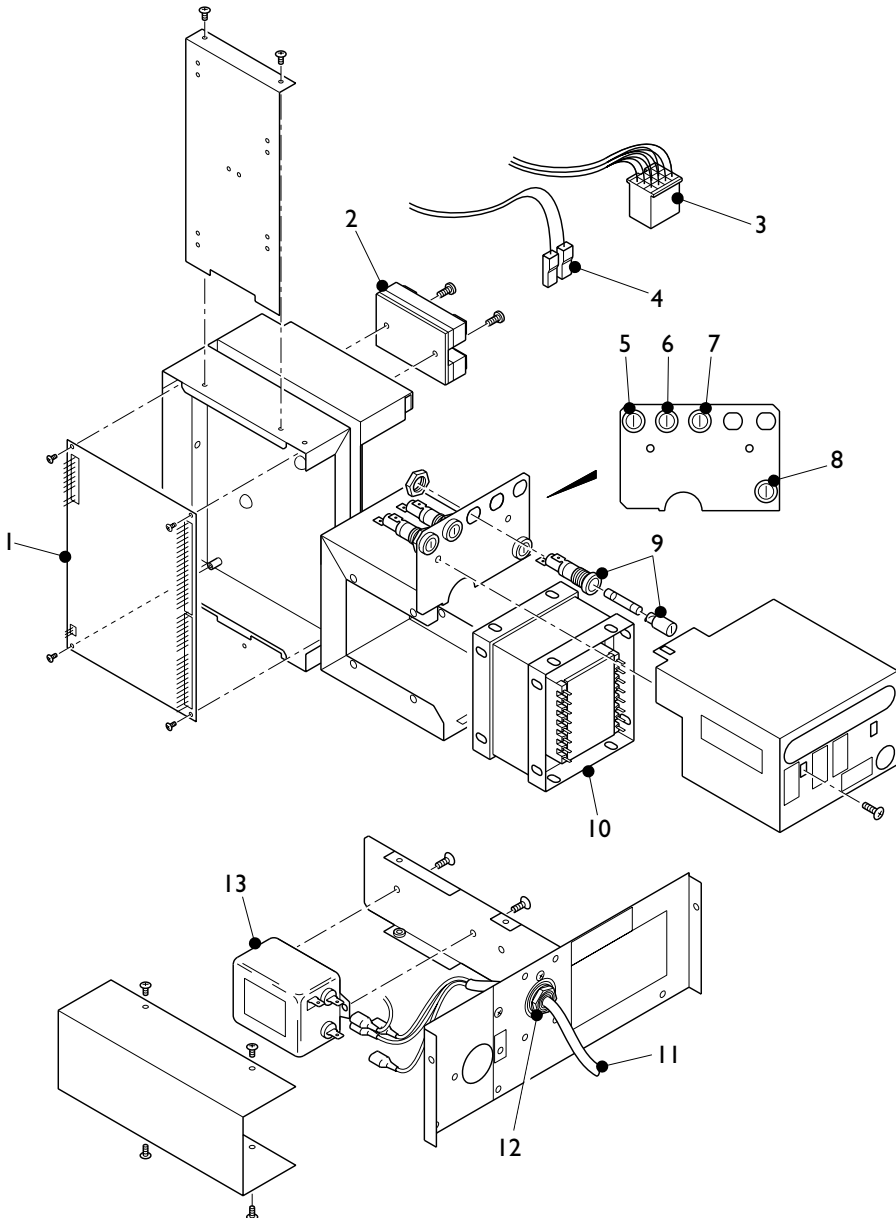
Extract System - Vision 100



Extract System - Vision 100

Ref No.	Part No.	Item Description
1	ME01116000	Extract Fan
2	HO01139000	Extract Hose
3	FA01188000	Cable Tie
4	PL03083000	Extract Hose Adaptor

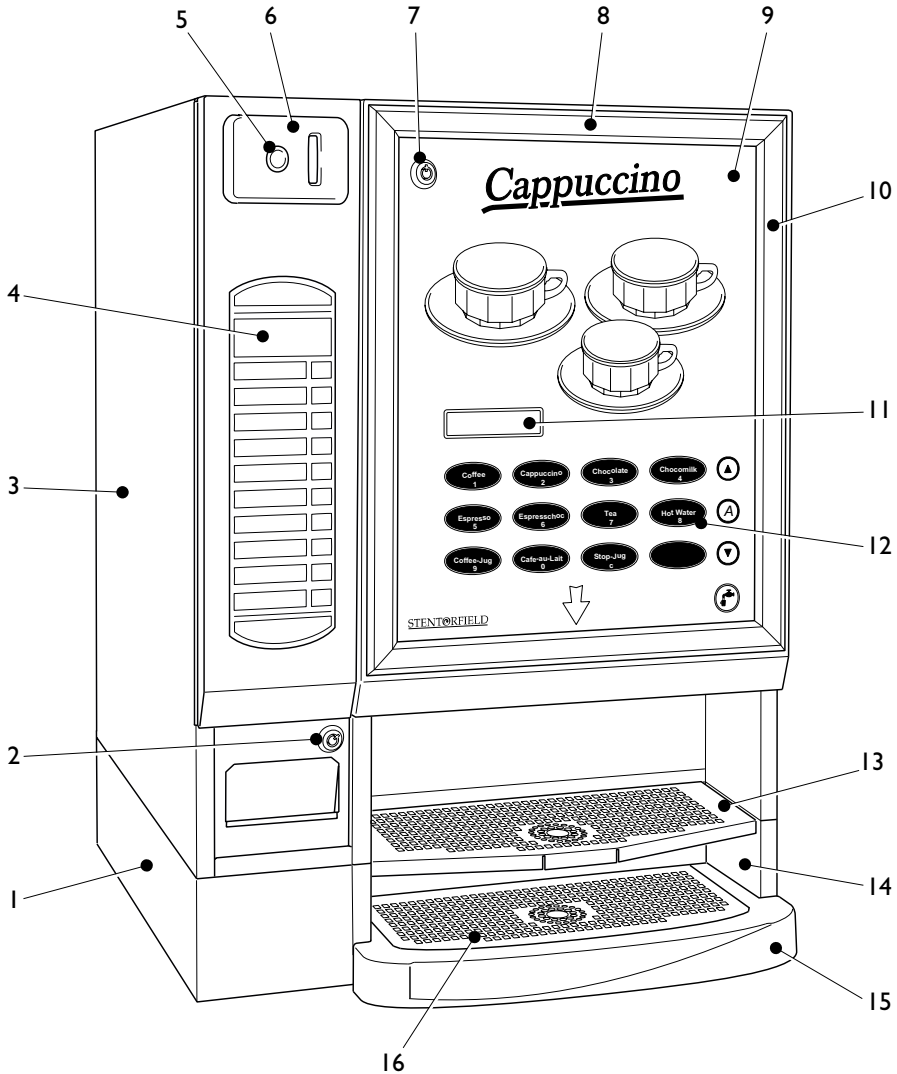
Power Supply Unit - Vision 100



Power Supply Unit - Vision 100

Ref No.	Part No.	Item Description
1	EL00094160	Controller Board
2	(a) EL01152000	Solid State Relay - 25A
	(b) EL01815000	Thermal Pad
3	LO03350000	PSU Loom
4	LO03349000	SSR Loom
5	EL01151000	Fuse 6.3A
6	EL01277000	Fuse 4A, Antisurge
7	EL01995000	Fuse 12A
8	EL02171000	Fuse 4A
9	EL01994000	Fuse Holder Assembly
10	ME04968000	Transformer - 240V
11	EL02423000	Mains Lead Assembly, 3 Core
12	EL01164000	Gland 16mm - Mains Lead
13	EL01154000	Mains Filter - 16A

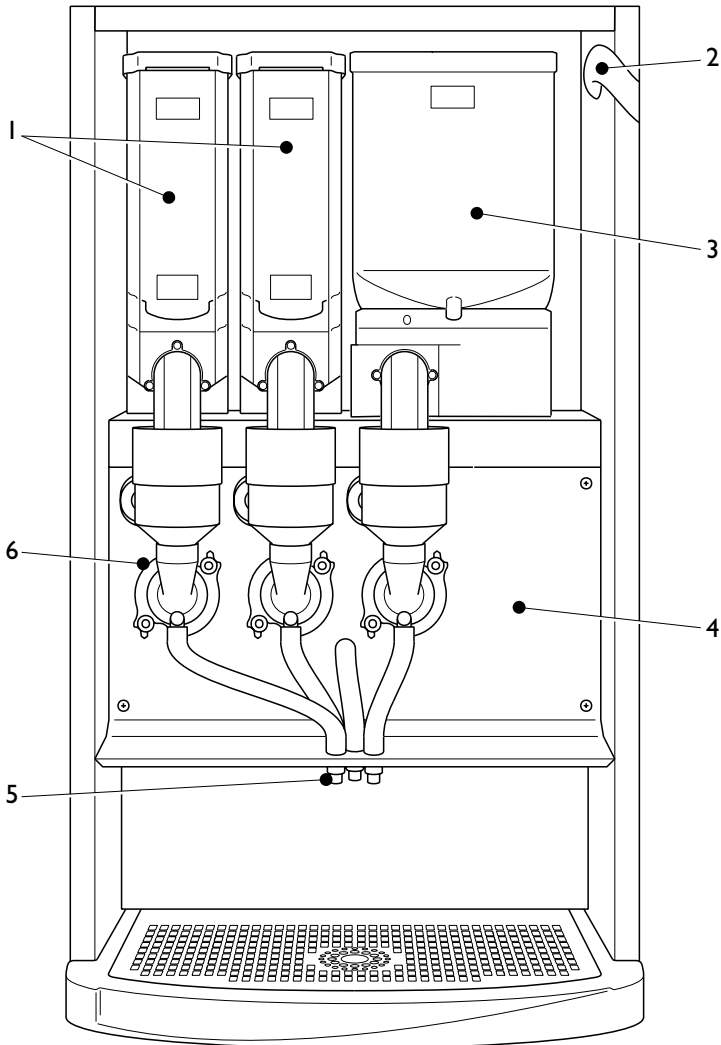
Exterior c/w Coin Pod - Vision 300/400



Exterior c/w Coin Pod - Vision 300/400

Ref No.	Part No.	Item Description
1	(a) I VPODSHORTPLN	Pod Plinth Assembly
	(b) I VPODTALL PLN	Pod Plinth Assembly - Tall
2	(a) ME02857000	Cashbox Lock
	(b) MT02833000	Cashbox
3	I VISPODCONVER	Coin Pod Assembly - See Page 49
4	(a) GR02933000	Coin Pod Graphic
	(b) PR02935000	Coin Pod Selection Sht
	(c) PR02953000	Coin Pod Decal Carrier
	(d) PR02954000	Coin Pod Price Decals
	(e) PR02955001	Coin Pod Instruction decals
5	ME02841000	Coin Reject Button
6	PL02934000	Bezel - Coin Pod
7	(a) ME02498000	Lock Assembly
	(b) MT06636000	Lock Cam
8	(a) MX02573980	Horizontal Bezel, 283mm - Vision 300
	(b) MX02571980	Horizontal Bezel, 368mm - Vision 400
	(c) MX02292980	Horizontal Bezel, 436mm - Vision 5
9	(a) MS02568001	Switch Membrane, Blue - Vision 300
	(b) MS02552000	Switch Membrane, Blue - Vision 400
	(c) MS02579001	Switch Membrane, Blue - Vision 500
10	MX02572980	Vertical Bezel, 468mm
11	EL06157000	LCD Assembly
12	(a) PR02600000	Selection Decal Sheet
	(b) PR02600A00	Decal Carrier
13	(a) MT02392010	Cup Stand Plinth - Vision 300
	(b) MT02392020	Cup Stand Plinth - Vision 400
	(c) MT02392030	Cup Stand Plinth - Vision 5
14	(a) I VISION 3 PLN	Plinth Assembly - Vision 300
	(b) I VISION 4 PLN	Plinth Assembly - Vision 400
	(c) I VISION 5 PLN	Plinth Assembly - Vision 500
	(d) I VIS3TALL PLN	Tall Plinth Assembly - Vision 300
	(e) I VIS4TALL PLN	Tall Plinth Assembly - Vision 400
15	(a) PL02577000	Drip Tray - Vision 300, Square Front
	(b) PL06819000	Drip Tray - Vision 300, Round Front
	(c) PL02403000	Drip Tray - Vision 400, Square Front
	(d) PL06820000	Drip Tray - Vision 400, Round Front
	(f) PL02578000	Drip Tray - Vision 500, Square Front
16	(a) MT02374010	Drip Tray Grill - Vision 300, Square Front
	(b) MT06834000	Drip Tray Grill - Vision 300, Round Front
	(c) MT02374020	Drip Tray Grill - Vision 400, Square Front
	(d) MT06835000	Drip Tray Grill - Vision 400, Round Front
	(e) MT02374030	Drip Tray Grill - Vision 500, Square Front

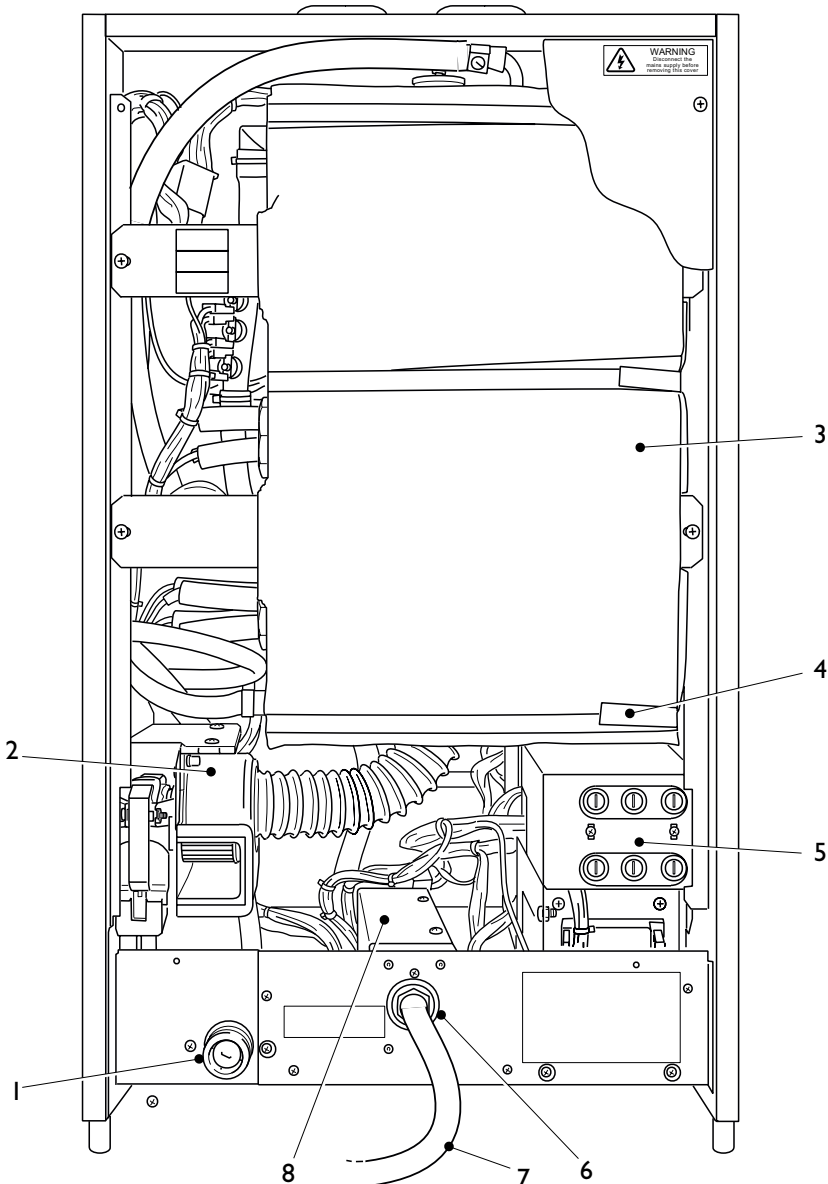
Interior - Vision 300/400



Interior - Vision 300/400

Ref No.	Part No.	Item Description
1		Canister, 250mm - See Page 67
2	(a) LO06521000	Main Loom - Vision 300
	(b) LO06443001	Main Loom - Vision 400
3		Square Canister Assly - See Page 69
4	(a) MT06473000	Whipper Plate - Vision 300
	(b) MT06485000	Whipper Plate - Vision 400
	(c) MT06756000	Whipper Plate - Vision 400 (3 Product)
5	ME00042000	Dispense Spout
6		Mixing System - See Page 65
	*MO02211000	Ingredient Motor - 80 RPM
	*MO02210000	Ingredient Motor - 140 RPM
	*MT02373010	Dispense Tray - Vision 300 (Early Models)
	*MT02373020	Dispense Tray - Vision 400 (Early Models)
	*MT02373030	Dispense Tray - Vision 500 (Early Models)
	*Not Shown	

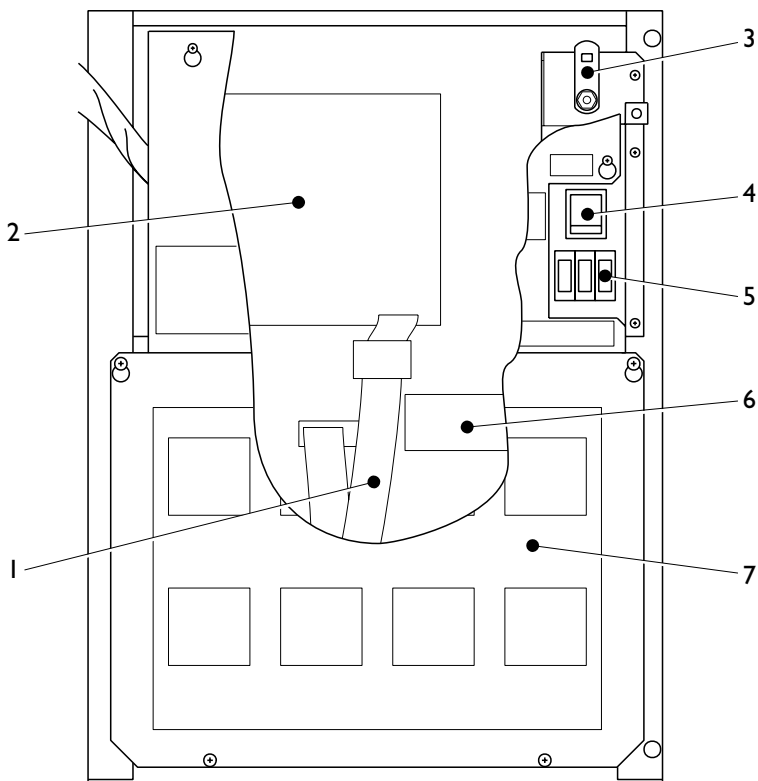
Rear View - Vision 300/400 (Covers Removed)



Rear View - Vision 300/400 (Covers Removed)

Ref No.	Part No.	Item Description
1	VA02567000	Inlet Valve
2		Extract Fan Assembly - See Page 71
3		Boiler Assembly - See Page 63
4	ZC01521000	Insulation Tape - White, PVC
5		PSU Assembly - See Page 73
6	EL01164000	Gland 16mm - Mains Lead
6	EL01165000	Gland 20mm - Mains Lead
7	EL02423000	Mains Lead Assembly - 3 Core
7	WO01530000	Mains Lead Assembly - 5 Core
8	EL02531000	Mains Filter, 20A

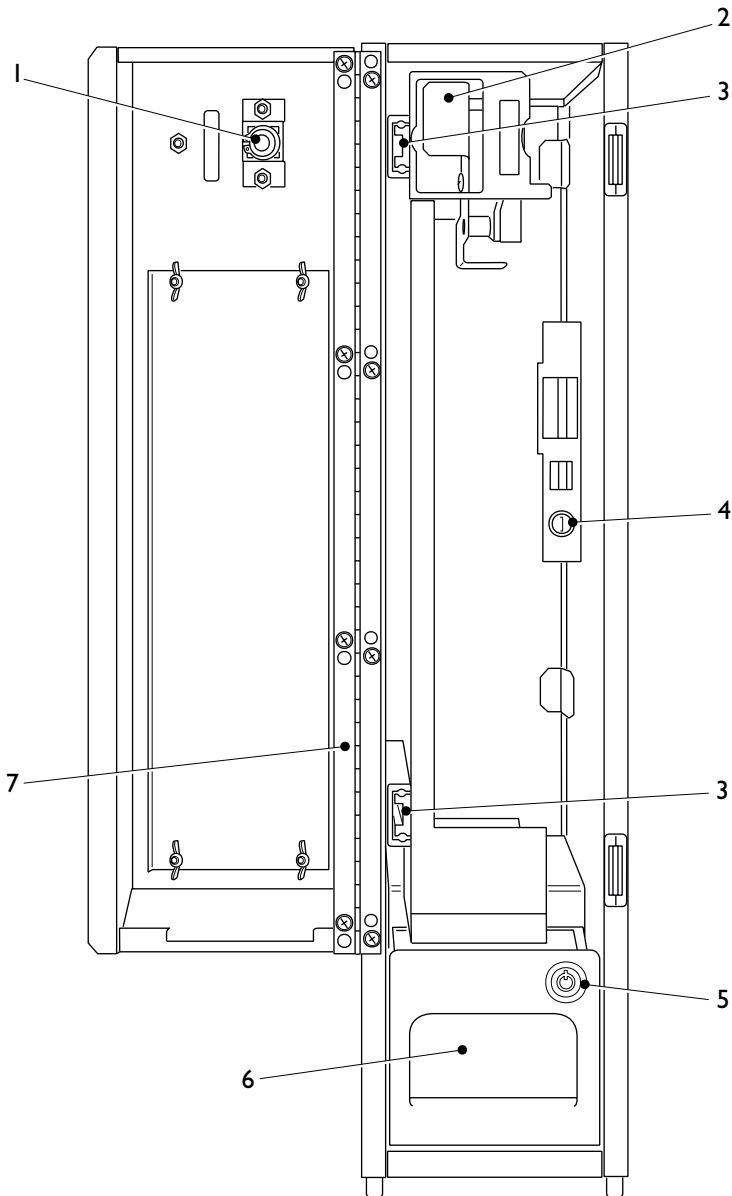
Door Assembly - Vision 300/400



Door Assembly - Vision 300/400

Ref No.	Part No.	Item Description
1	LO00276000	Ribbon Cable Extension
2		Controller Board - See Page 75
3	MT06636000	Lock Cam
4	EL02219000	On/Off Switch
5	EL01147000	Biased Switch - Eaton
6	EL06157000	LCD Assembly
7	PR02471000	Cleaning Decal - English

Coin Pod Assembly - Vision 300/400



Coin Pod Assembly - Vision 300/400

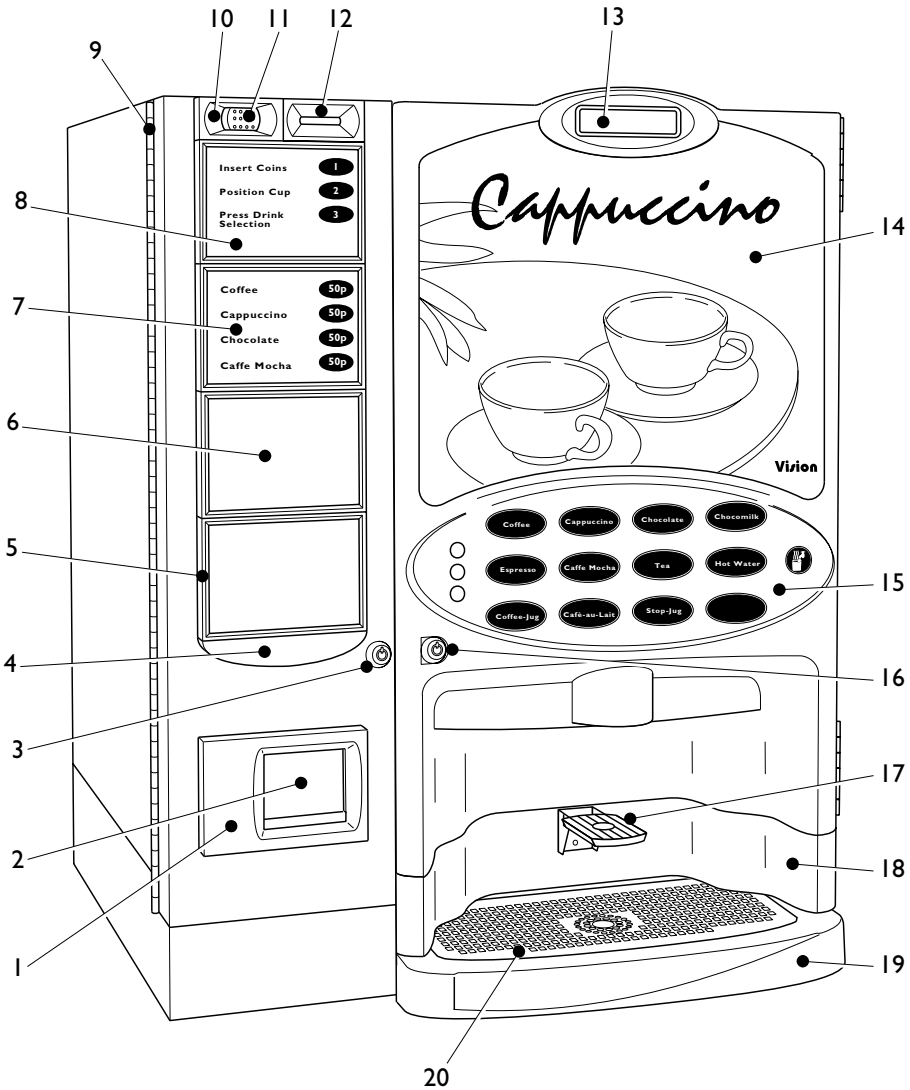
Ref No.	Part No.	Item Description
1	ME02841000	Coin Reject Button
2	(a) MT00023000	Coin Reject Bucket
	(b) MT00024000	Coin Return Bracket Assembly
3	PH03048000	Slide Assembly
4	EL01994000	Fuse Holder Assembly
5	ME02857000	Cashbox Lock
6	MT02833000	Cashbox
7	WO02851990	Plated Door Hinge

Notes

Vision & Vision Xtra May 2000 Onwards



Exterior c/w Coin Pod

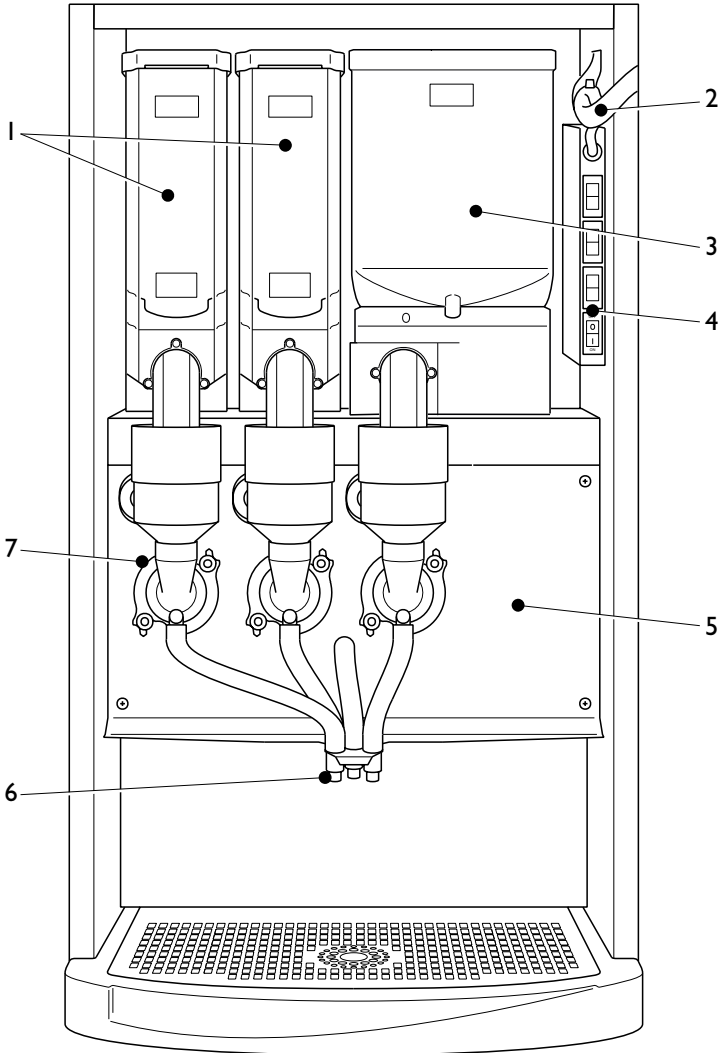


Exterior c/w Coin Pod

Ref No.	Part No.	Item Description
1	PL05187000	Coin Return Bezel
2	MT05134000	Coin Return Flap
3	(a) ME02857000	Cashbox Lock
	(b) MT06637000	Lock Cam
4	PL05414000	End Cap
5	PL05180000	Decal Base Moulding
6	PL05181000	Decal Window - Clear
7	(a) PR07737000	Drink Selection Decal Sheet
	(b) PR07362000	Drink Selection Decal Sheet - Vision Xtra
	(c) PR07736000	Price Decal Sheet
8	PR07735000	Instruction Decal Sheet
9	WO07786990	Hinge - Black
10	PL05185000	Coin Reject Button Bezel
11	PL05186000	Coin Reject Button
12	PL05184000	Coin Entry Bezel
13	EL06832000	LCD Assembly
14		Graphic Panel - See Page 61
15		Switch Membrane - See Page 61
16	ME02498000	Lock Assembly
17	(a) PL04589000	Cup Stand - Moulded
	(b) MT07744000	Cup Stand Mounting Bracket
	(c) MT07745000	Transition Bracket
18	(a) PL07740000	Moulding - Standard, Vision 100/300
	(b) PL07741000	Moulding - Tall, Vision 100/300
	(c) PL07742000	Moulding - Standard, Vision 400
	(d) PL07743000	Moulding - Tall, Vision 400
19	(a) PL06819000	Drip Tray - Vision 100/300
	(b) PL06820000	Drip Tray - Vision 400
15	(a) MT07702000	Drip Tray Grill - For Drip Tray PL06819000
	(b) MT07706000	Drip Tray Grill - For Drip Tray PL06820000

For interior view of Coin Pod, please see page 77

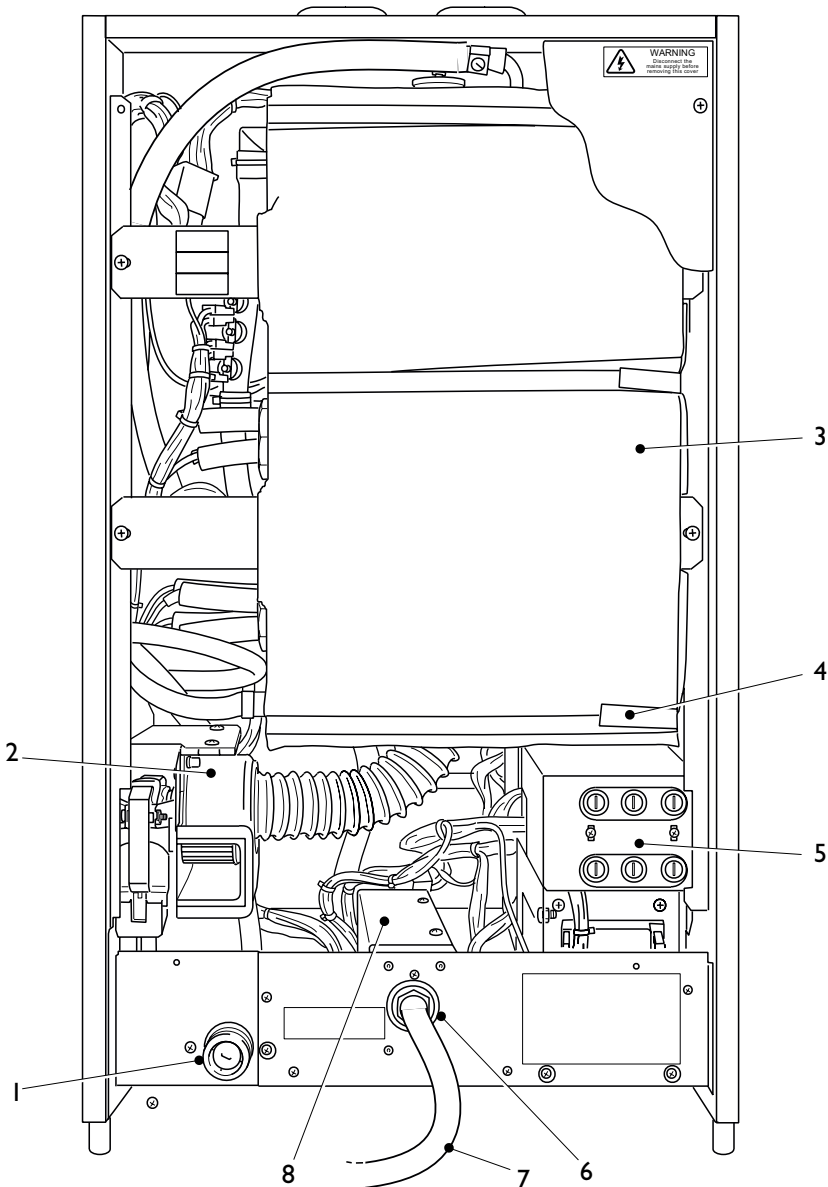
Interior



Interior

Ref No.	Part No.	Item Description
1	PL02266000	Canister - 250mm. See Page 67
2	(a) LO06971000	Main Loom - Vision 100/300
	(b) LO07664000	Main Loom - Vision 400
	(c) LO07728000	Main Loom - Vision 300 c/w Coin Pod
	(d) LO07729000	Main Loom - Vision 400 c/w Coin Pod
3		Square Canister - See Page 69
4	(a) EL01147000	Biased Switch
	(b) EL07692000	On/Off Switch
5	(a) MT07700000	Whipper Plate, 3 Stations - Vision 300
	(b) MT07701000	Whipper Plate, 2 Stations - Vision 300
	(c) MT07951000	Whipper Plate, 1 Station - Vision 300
	(d) MT07705000	Whipper Plate, 4 Stations - Vision 400
	(e) MT07710000	Whipper Plate, 3 Stations - Vision 400
	(f) MT07218000	Whipper Plate, 2 Stations - Vision 400
6	ME00042000	Dispense Spout
7		Mixing System - See Page 65

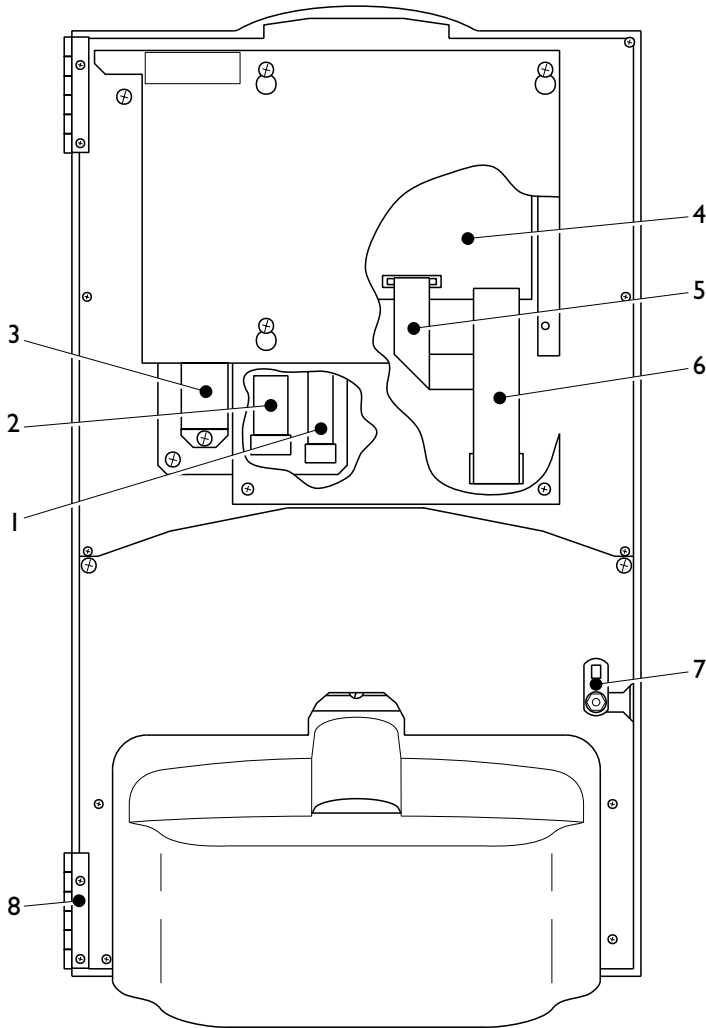
Rear View - Covers Removed



Rear View - Covers Removed

Ref No.	Part No.	Item Description
1	(a) VA02567000	Inlet Valve - Double Solenoid
	(b) VA06080000	Inlet Valve - Single Solenoid
2		Extract Fan Assembly - See Page 71
3		Boiler Assembly - See Page 63
4	ZC01521000	Insulation Tape
5		PSU Assembly - See Page 73
6	(a) EL01164000	Gland 16mm - Mains Lead
	(b) EL01165000	Gland 20mm - Mains Lead
7	(a) EL02423000	Mains Lead Assembly, 3 Core
	(b) WO01530000	Mains Lead Assembly, 5 Core
8	EL02531000	Mains Filter, 20A

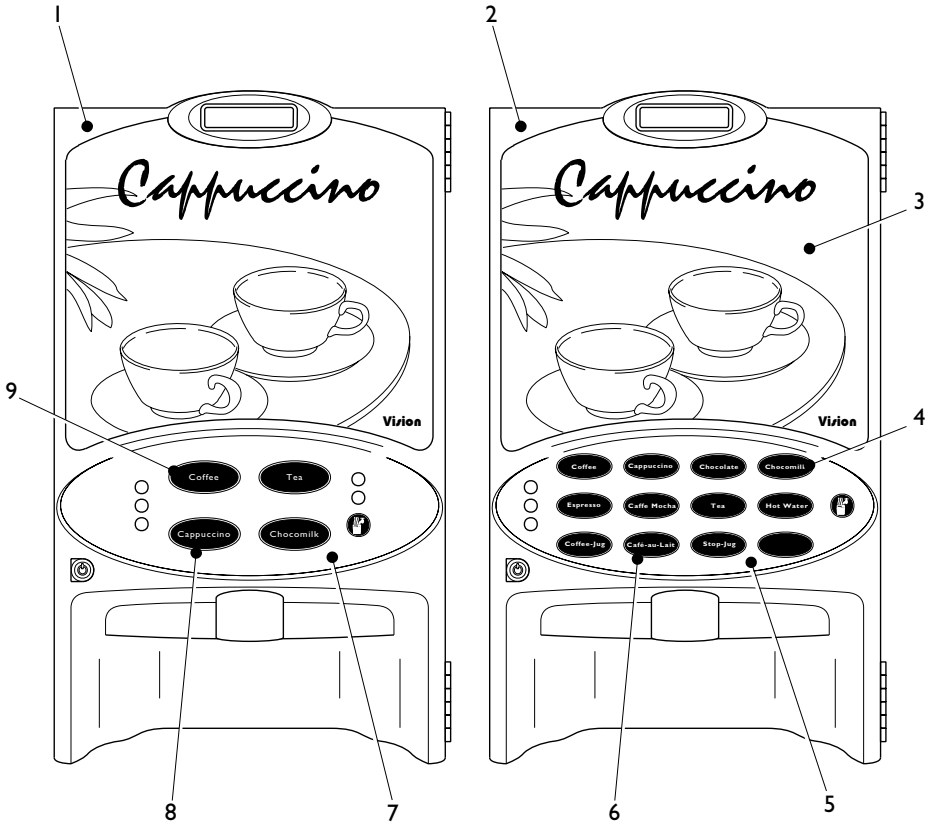
Door Assembly - Interior



Door Assembly - Interior

Ref No.	Part No.	Item Description
1	(a) EL03867000	Lamp, 6W
	(b) EL03866000	Lamp Holder
2	(a) EL03951000	Starter
	(b) EL03869000	Starter Holder
3	EL03952000	Choke 240V 50Hz
4		Controller Board - See Page 75
5	EL06832000	LCD Assembly
6	LO00276000	Ribbon Cable Extension
7	(a) ME02498000	Lock Assembly
	(b) MT06637000	Lock Cam
8	WO07022000	Door Hinge

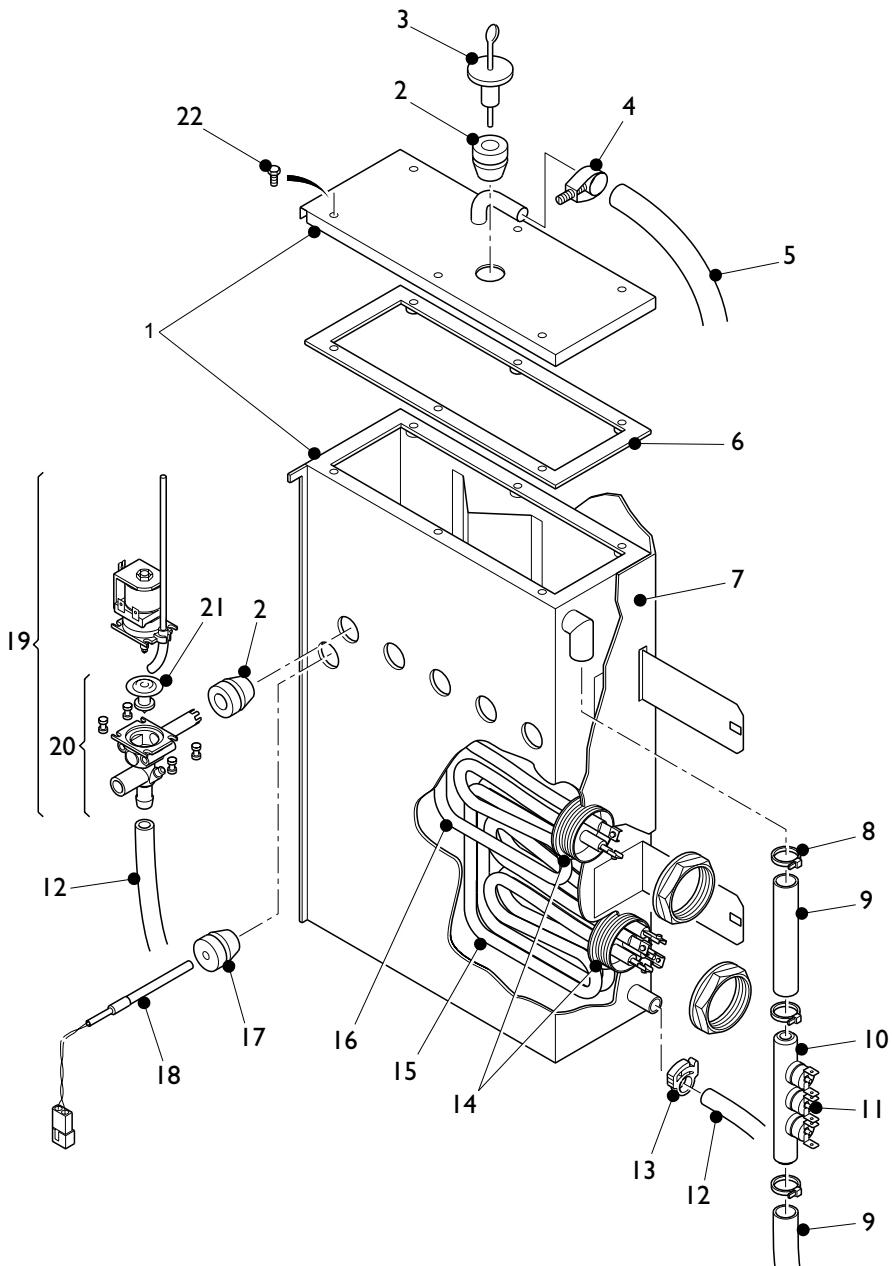
Door Assembly - Exterior



Door Assembly - Exterior

Ref No.	Part No.	Item Description
1	(a) PH06901001	Door Moulding, 4 Button, Silver - Vision 100/300
	(b) PH06901000	Door Moulding, 4 Button, Black - Vision 100/300
	(c) PH06903001	Door Moulding, 4 Button, Silver - Vision 400
	(d) PH06903000	Door Moulding, 4 Button, Black - Vision 400
2	(a) PH06902001	Door Moulding, 12 Button, Silver
	(b) PH06902000	Door Moulding, 12 Button, Black
	* PH06900001	Door Moulding, 9 Button, Silver
	* PH06900000	Door Moulding, 9 Button, Black
3	(a) GR07665000	'Sunset' Graphic - Vision 100/300
	(b) GR07666000	'Sunset' Graphic - Vision 400
	(c) GR07698000	'Silver Cups' Graphic - Vision 100/300
	(d) GR07699000	'Silver Cups' Graphic - Vision 400
	(e) GR07363000	'Purple Cup' Graphic - Vision Xtra 300
	(f) GR07364000	'Purple Cup' Graphic - Vision Xtra 400
4	(a) PR07681000	Decal Sheet - 9 & 12 Button Machines
	(b) PR07359000	Drink Selection Decals - Vision Xtra
5	(a) MS06923000	Rubber Mat - 12 Button Machines
	(b) SA06925000	Switch Membrane - 12 Button Machines
	* MS06907000	Rubber Mat - 9 Button Machines
	* SA06914000	Switch Membrane - 9 Button Machines
6	PL06905000	Key Cap, Small
7	(a) MS06908000	Rubber Mat - 4 Button Machines
	(b) SA06915000	Switch Membrane, Vision 3, 4 Buttons
	(c) SA06999000	Switch Membrane, Vision 4, 4 Buttons
8	PR07682000	Decal Sheet - 4 Button Machines
9	PL06906000	Key Cap, Large

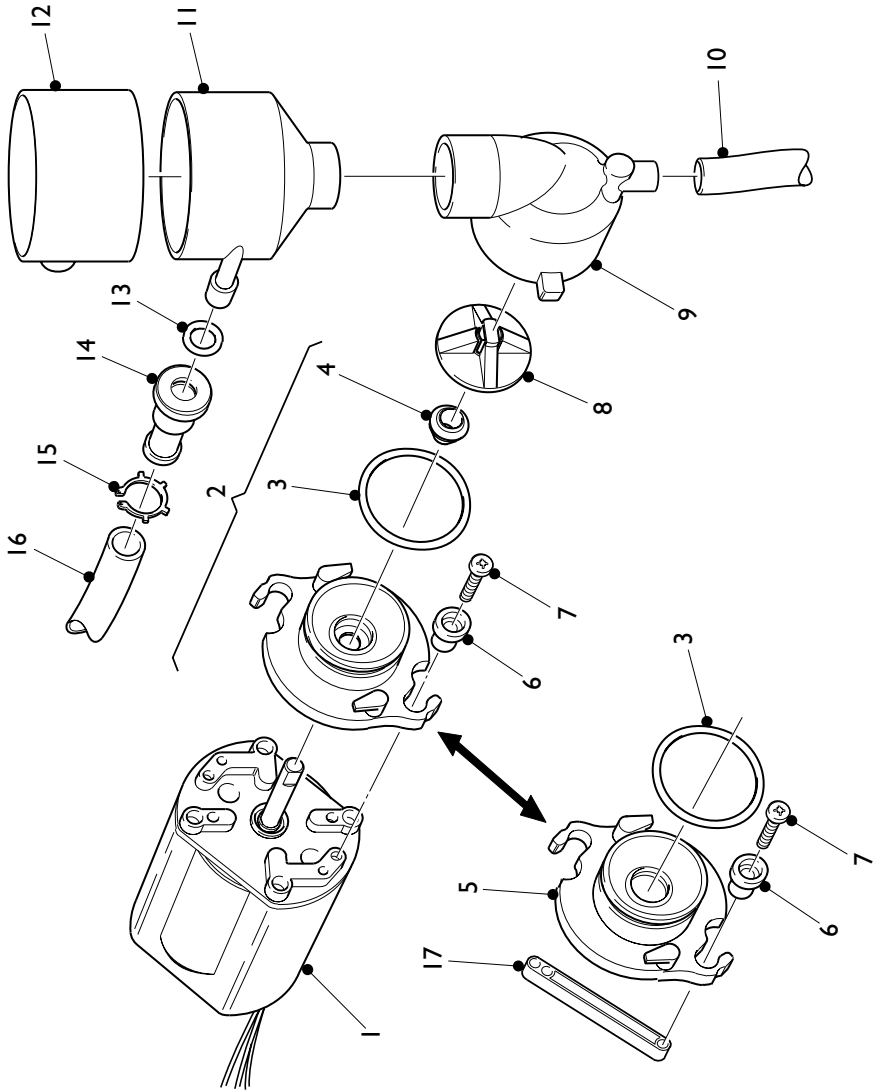
Boiler Assembly



Boiler Assembly

Ref No.	Part No.	Item Description
1	(a) BA06129000	Boiler & Lid assembly - Vision 100/300
	(b) BA06130000	Boiler & Lid assembly - Vision 400
	(c) BA06535000	Boiler & Lid assembly - Vision 5
2	SI03377000	Valve Seal
3	ME04550000	Level Probe Assembly
4	FA03227000	Unex Clip
5	H006632000	Inlet Hose
6	(a) SI02223960	Boiler Seal - Vision 100/300
	(b) SI02294960	Boiler Seal - Vision 400
	(c) SI02256960	Boiler Seal - Vision 5
7	(a) BA06431000	Boiler Jacket - Vision 100/300
	(b) BA06432000	Boiler Jacket - Vision 400
	(c) BA06540000	Boiler Jacket - Vision 5
8	FA01860000	Cable Tie - Small
9	SI01142960	Silicone Pipe, 12mm
10	ME03024000	Temperature Cut Out Holder - 3 Element
11	EL03378000	Temperature Cut Out
12	SI01171960	Silicone Pipe, 8mm
13	FA01185000	Snapper Clip - 30
14	ME01294000	Element Seal
15	EL02196001	Element - Double
16	EL06544000	Element - Single, 2.375KW
17	SI06340000	Seal
18	EL03112000	Thermistor Probe
19	VA04031000	Dispense Valve
20	VA01838A00	Dispense Valve Repair Kit
21	VA05885000	Valve Membrane Seal
22	FA01143000	Screw, M4 x 10 - Stainless

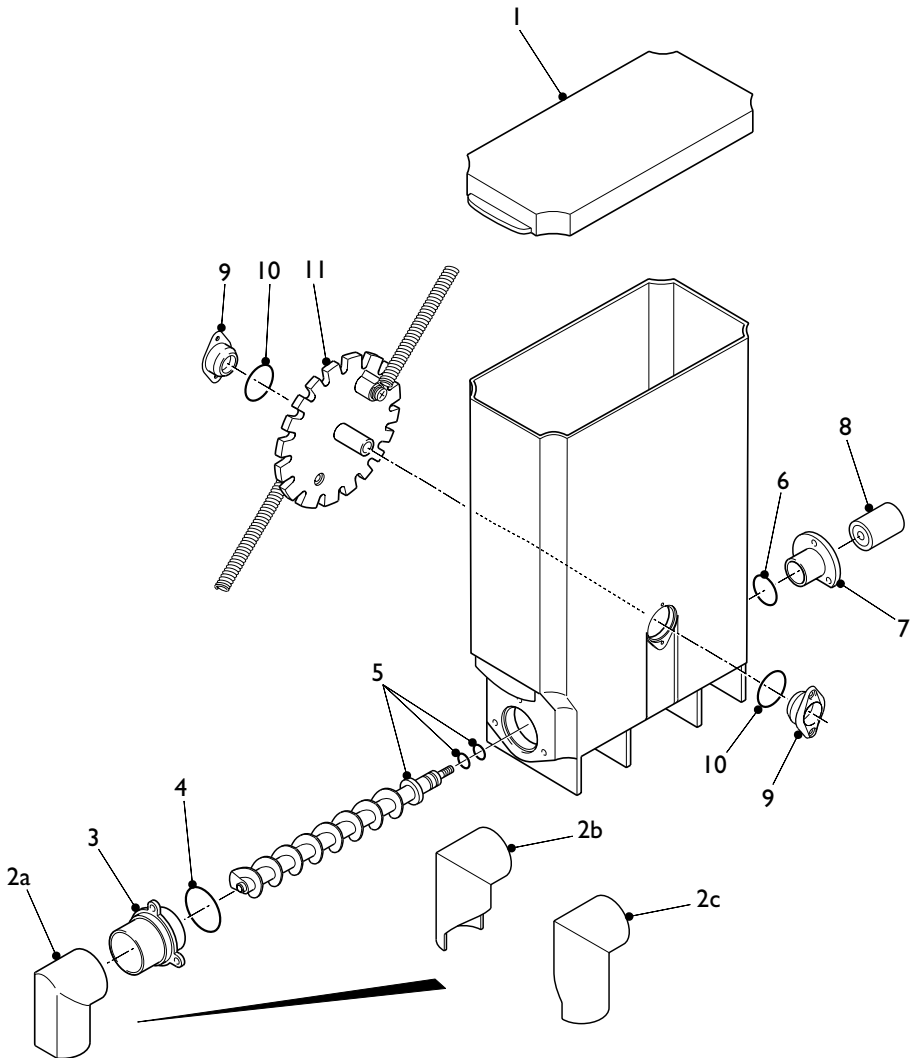
Mixing System



Mixing System

Ref No.	Part No.	Item Description
1	MO01983000	Whipper Motor
2	PL01971000	Whipper Base c/w 'O' Ring and Seal
3	SI01295000	'O' Ring
4	SI01986000	Seal
5	PL01972000	Whipper Base - Blind
6	PL01974000	Cap
7	PL01973000	Screw
8	PL01970000	Impeller
9	PL02275000	Impeller Housing
10	SI01171960	Silicone Pipe
11	PL01967000	Mixing Bowl
12	PL01966000	Steam Trap
13	FA01134000	Bowl Adaptor Seal
14	PL00066000	Bowl Adaptor
15	FA01135000	Circlip
16	SI04345960	Silicone Pipe
17	PL02278000	Fixing Strap
	PL02008000	Whipper Plate Boss - Not Illustrated

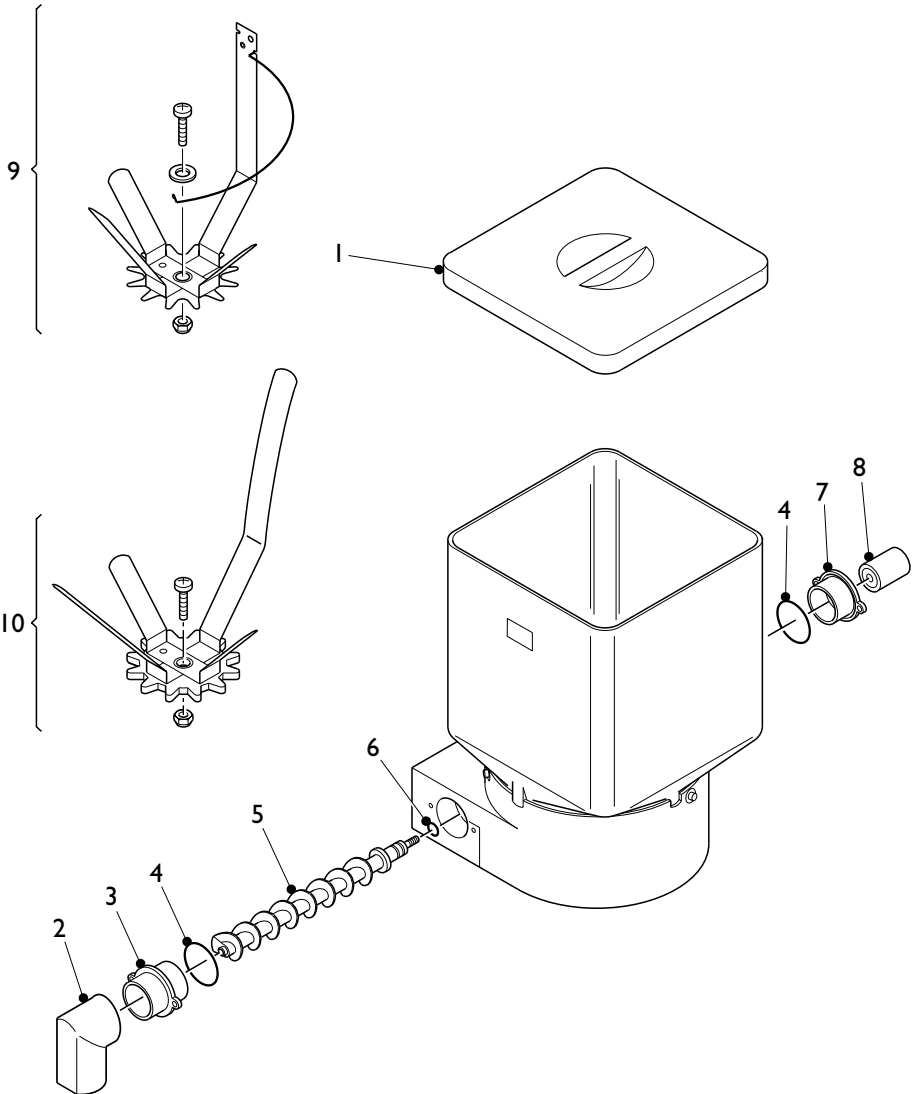
Canister Assembly



Canister Assembly

Ref No.	Part No.	Item Description
1	PL04407000	Canister Lid
2	(a) PL01128000	Canister Chute - Central
	(b) PL01441000	Canister Chute - LH, Long
	(c) PL01442000	Canister Chute - RH, Long
3	PL04408000	Front Auger Fixing
4	SI04697000	'O' Ring - 27mm
5	PL04410000	Auger c/w 'O' Rings
6	SI04698000	'O' Ring - 14mm
7	PL04409000	Rear Auger Fixing
8	PL04412000	Drive Dog
9	ME04413000	Bearing
10	SI0469900	'O' Ring - 19mm
11	ME04694000	Agitator Assembly

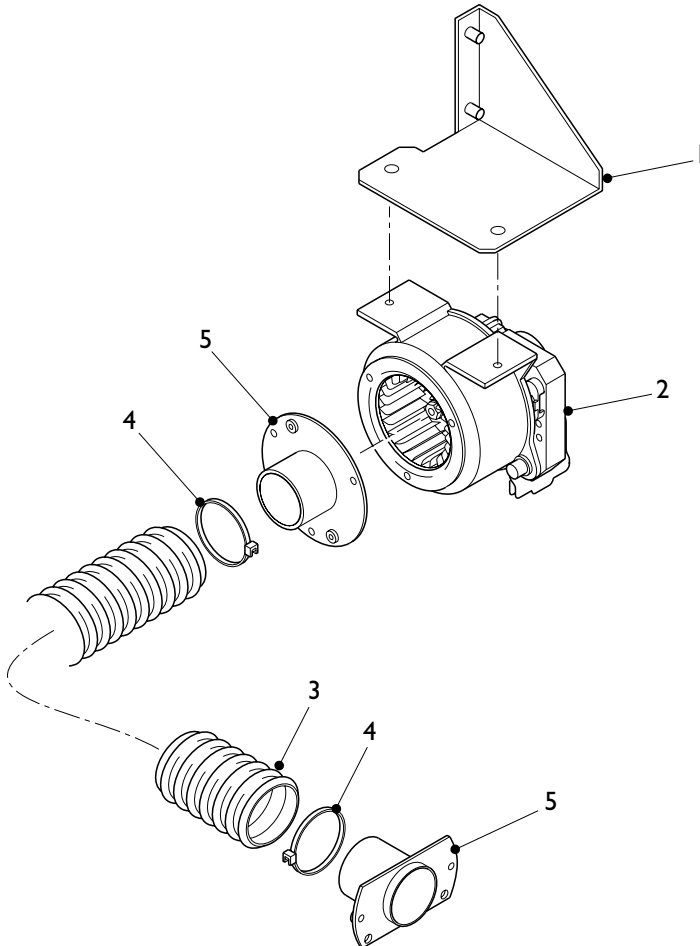
Square Canister Assembly



Square Canister Assembly

Ref No.	Part No.	Item Description
	PL01795000	Canister Assembly - Tea
	PL04607000	Canister Assembly - Coffee
1	PL02712000	Canister Lid
2	PL01128000	Canister Chute - Central
3	PL02709000	Flange - Front
4	SI02704000	'O' Ring
5	(a) ME02706000	Auger
	(b) ME06641000	Freshbrew Coffee Auger
6	SI02705000	'O' Ring
7	PL02710000	Flange - Rear
8	PL02711000	Drive Dog
9	ME06642000	Agitator Assembly - Coffee
10	ME06866000	Agitator Assembly - Tea

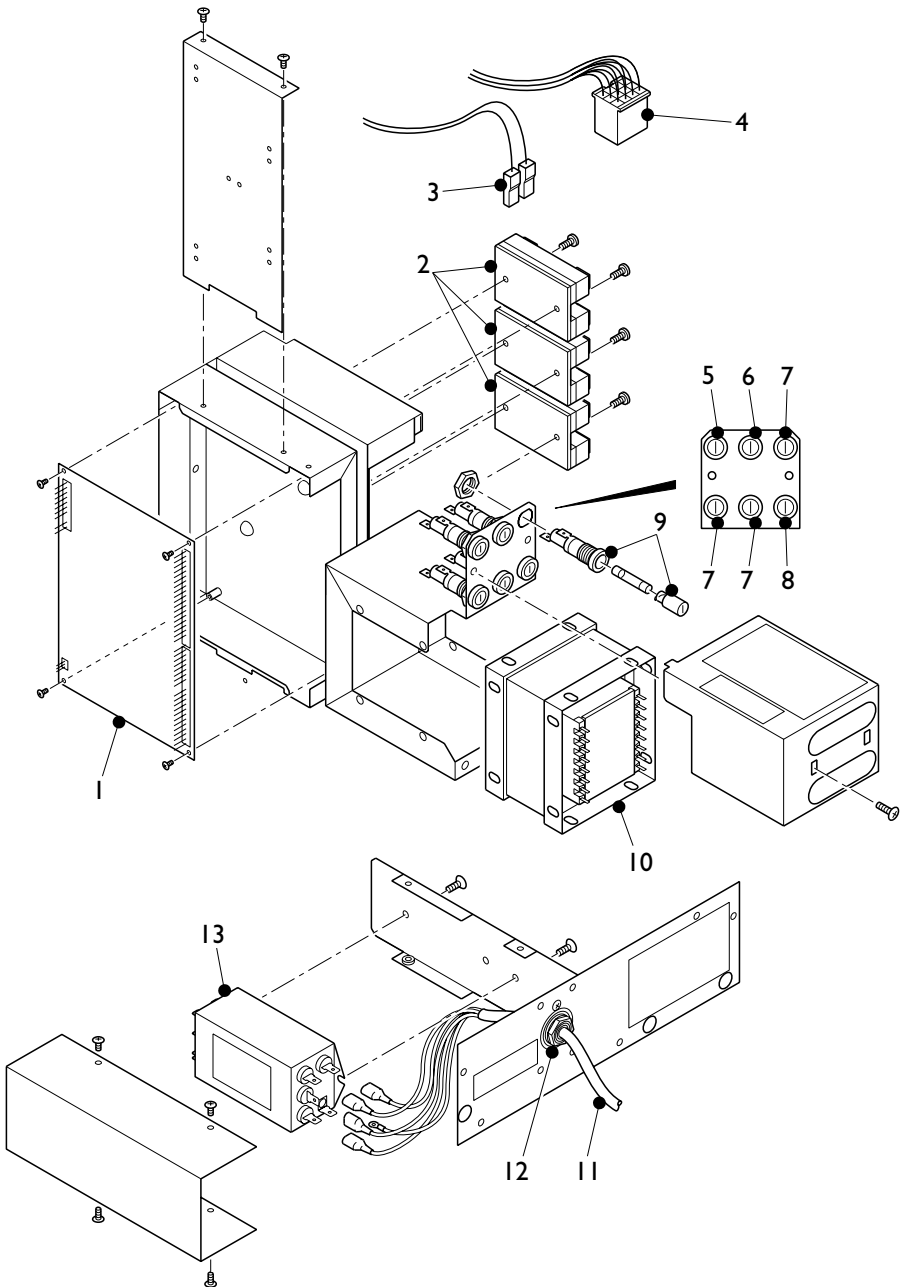
Extract System



Extract System

Ref No.	Part No.	Item Description
1	MT06278000	Fan Mounting Bracket
2	ME01116000	Extract Fan
3	HO01139000	Hose
4	FA01188000	Cable Tie
5	PL03083000	Hose Adaptor

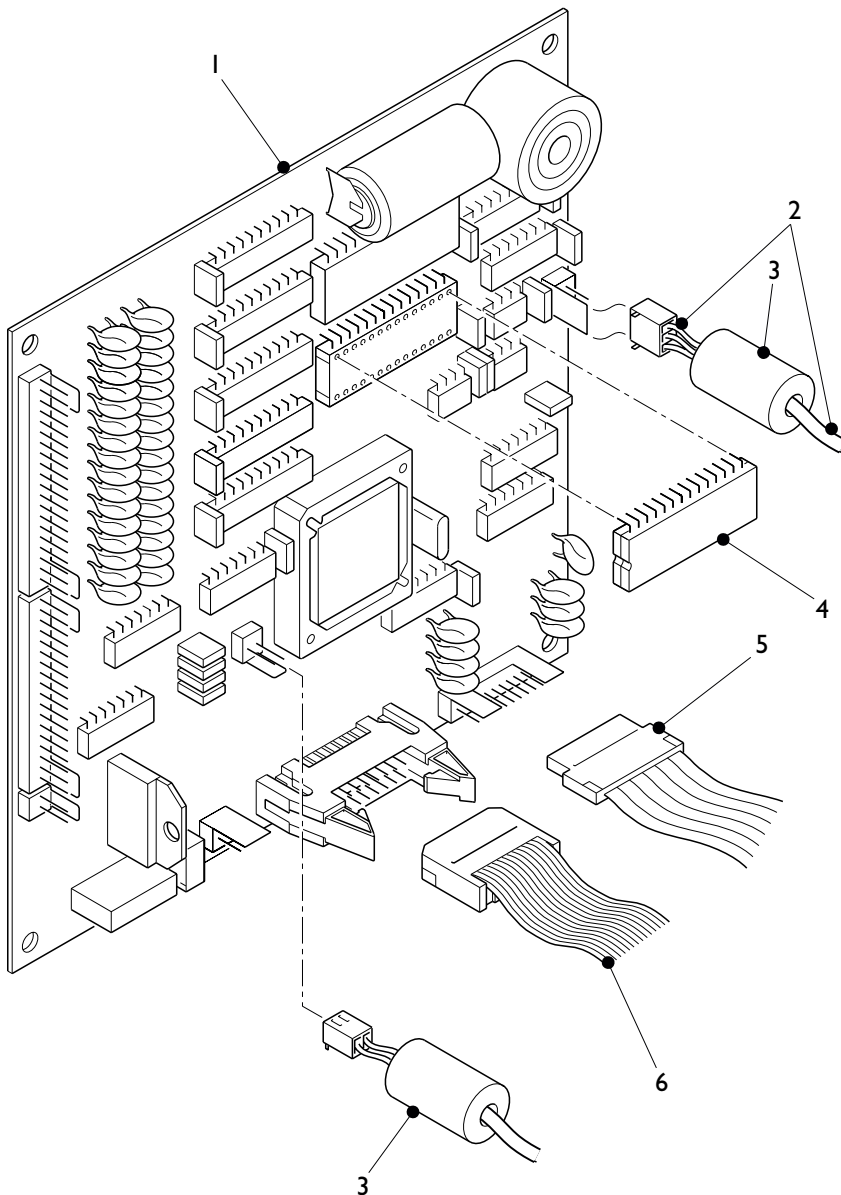
Power Supply Unit



Power Supply Unit

Ref No.	Part No.	Item Description
1	(a) EL00094160	Controller Board, 16 OP
	(b) EL0009416R	Controller Board, 16 OP - Service Exchange
	(c) EL00094000	Controller Board, 30 OP
	(d) EL00094R00	Controller Board, 30 OP - Service Exchange
2	(a) EL01152000	Solid State Relay, 25A
	(b) EL01815000	Thermal Pad
3	LO02438000	SSR Loom
4	LO02437000	PSU Loom
5	EL01151000	Fuse, 6.3A
6	EL01277000	Fuse, 4A, Antisurge
7	EL01995000	Fuse, 12A
8	EL02171000	Fuse, 4A
9	EL01994000	Fuse Holder Assembly
10	(a) ME04968000	Transformer
	(b) ME02144000	Transformer (Fuse Block Attached)
11	(a) EL02423000	Mains Lead Assembly, 3 Core
	(b) WO01530000	Mains Lead Assembly, 5 Core
12	(a) EL01164000	Gland, 16mm
	(b) EL01165000	Gland, 20mm
13	EL02531000	Mains Filter, 20A

MPU Board

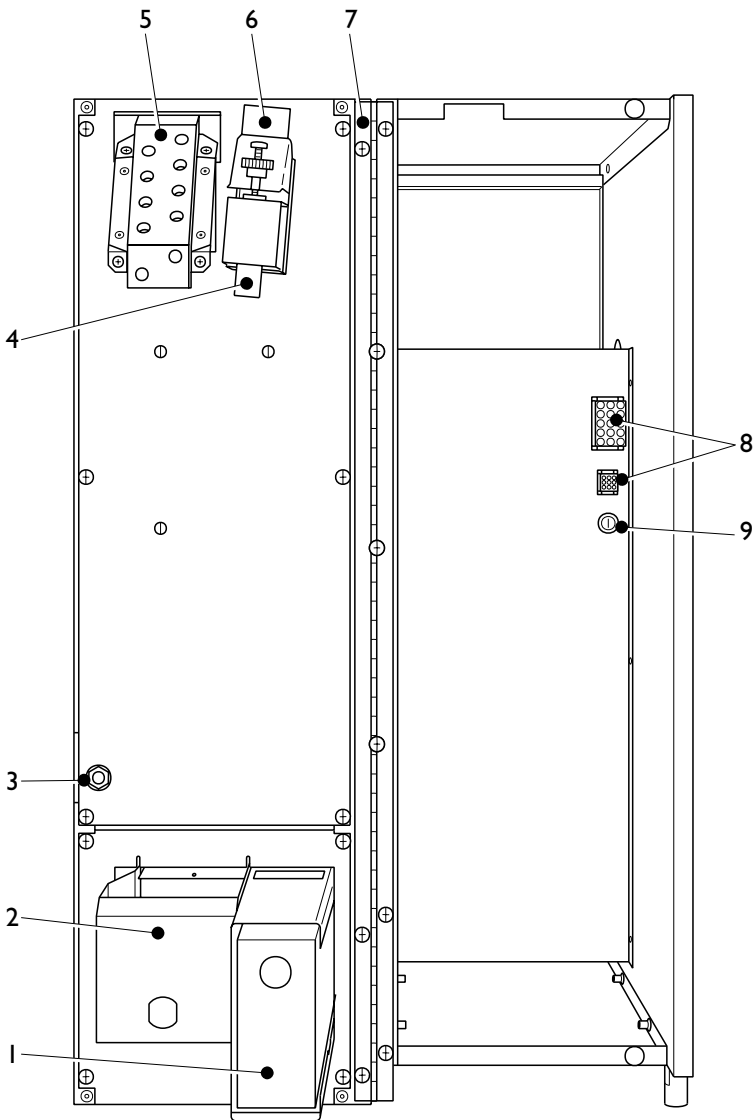


MPU Board

Ref No.	Part No.	Item Description
1	(a) EL04429012	Controller Board
	(b) EL04429R00	Controller Board - Service Exchange
2	LO04666000	IC2 Loom (Where Fitted)
3	EL02850000	Ferrite Sleeve
4	EL01584000	Eprom*
5	LO00276000	Ribbon Cable Extension
6	LO08306000	Thermistor Link Loom
	EL03491000	Ribbon Ferrite - Not Illustrated
	EL03492000	Ribbon Ferrite Clip - Not Illustrated

* Please specify software version when ordering

Coin Pod - Interior View



Coin Pod - Interior View

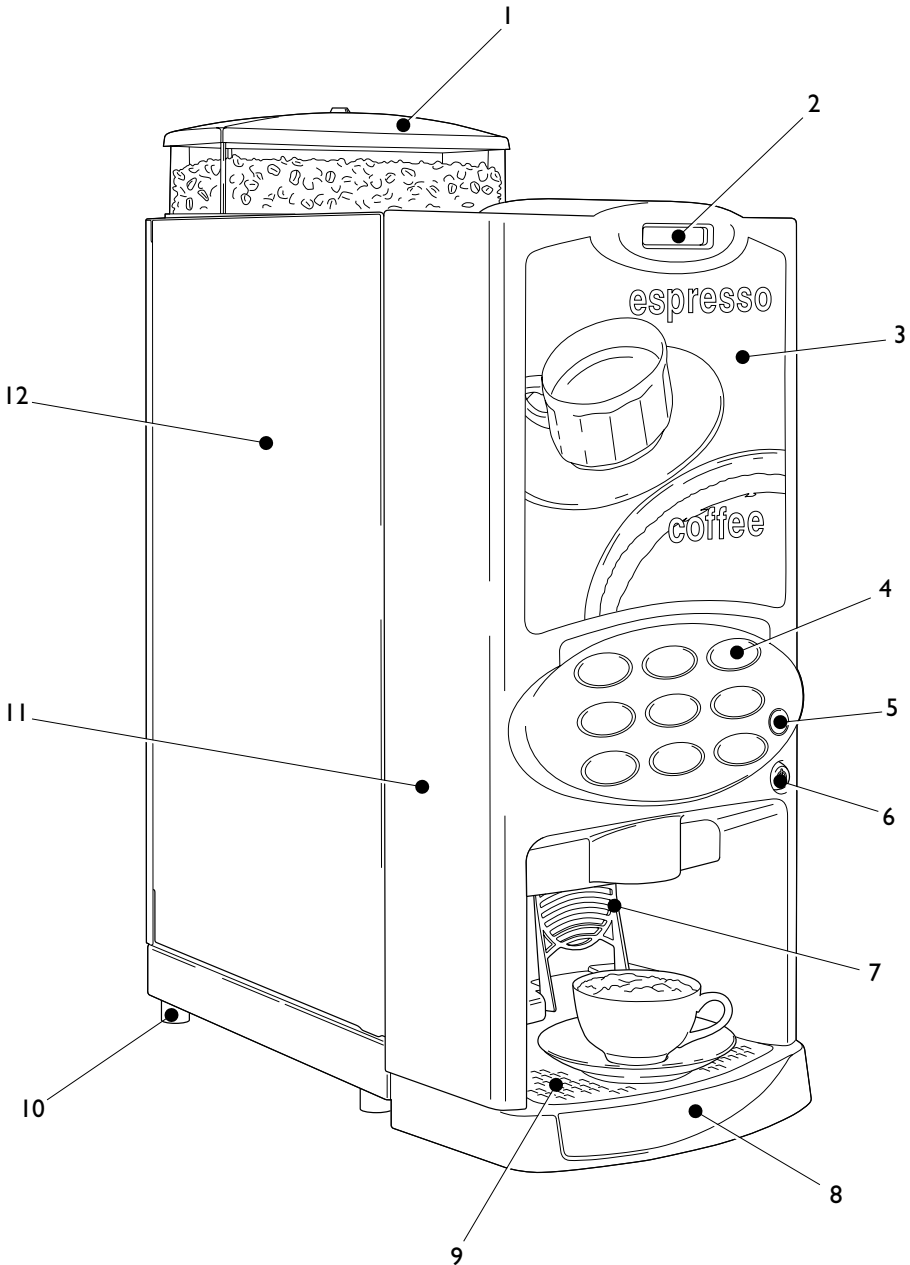
Ref No.	Part No.	Item Description
1	MT07774000	Cashbox Assembly
2	MT05122000	Coin Return Assembly
3	(a) ME02857000	Lock Assembly
	(b) MT06637000	Lock Cam
4	(a) ME05455000	Coin Reject Finger
	(b) FA01163000	Reject Circlip
5	MT05161000	Coin Chute
6	MT05454000	Coin Reject Bell Crank
7	WO03873990	Hinge
8	(a) LO07728000	Main Loom - Vision 300 c/w Coin Pod
	(b) LO07729000	Main Loom - Vision 400 c/w Coin Pod
9	(a) EL01994000	Fuse Holder Assembly
	(b) EL01277000	Fuse 4A, Antisurge

Notes

Vision B₂C



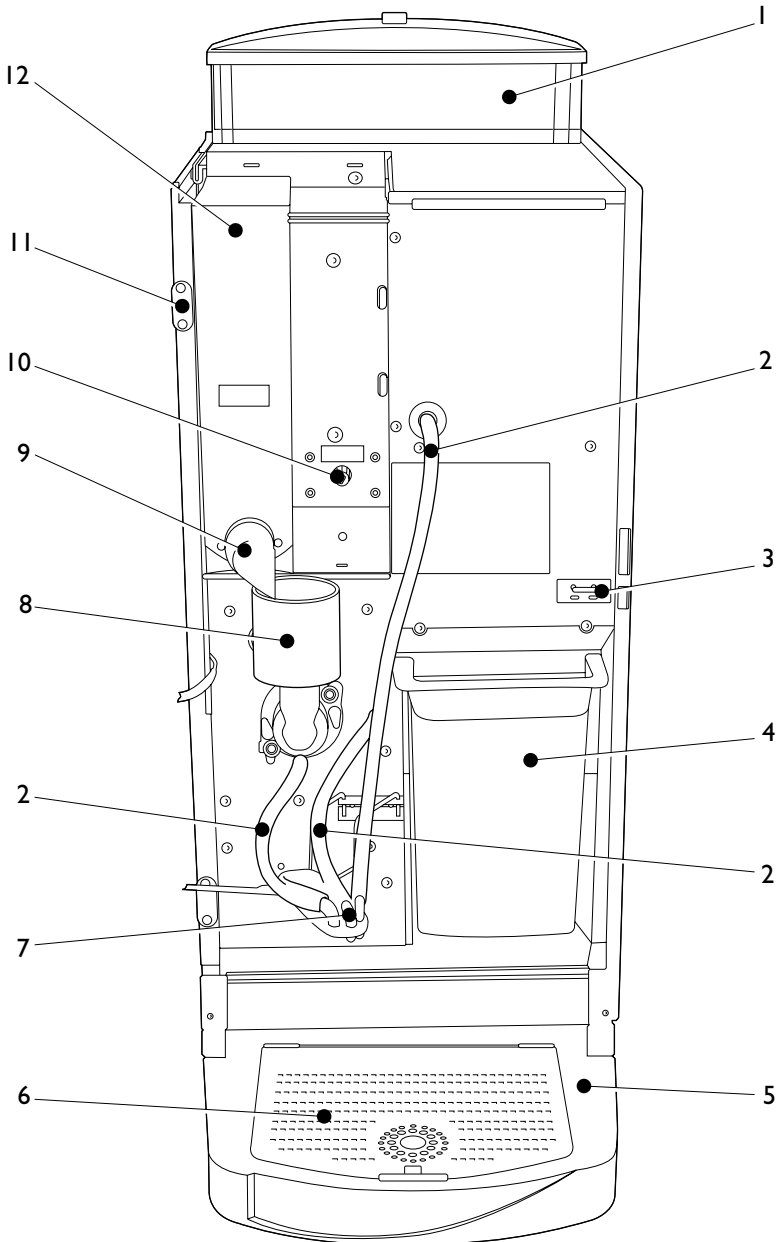
Exterior



Exterior

Ref No.	Part No.	Item Description
1	(a) PL08846000	Bean Container Assembly
	(b) PL08847000	Lid c/w Lock
	(c) ME00934000	Key - 5101
	(d) PL08848000	Transparent Bean Container
	(e) ME08850000	Retaining Spring
2	(a) EL08825000	LCD Assembly
	(b) PR06997000	Decal - LCD Cover
3	(a) GR08296000	Graphic - 'Bean To Cup'
	(b) PL06904000	Transparent Light Box Moulding
4	(a) SA08831000	Switch Membrane inc Plate
	(b) MS06907000	Rubber Matt - 9 Button
	(c) PR07681000	Drink Selections Decal Sheet
	(d) PL06905000	Transparent Key Caps
5	(a) PR07667000	'Hot Water' Decal
	(b) PL06909000	Transparent Key Cap
6	(a) ME08710000	Door Lock
	(b) MT06636000	Door Lock Cam
7	PL08805000	Cup Stand
8	PL08802000	Drip Tray
9	MT07702000	Drip Tray Grill
10	PL08810000	Foot
11	PL08855250	Door - Silver
12	(a) MT08890000	R/H Side Panel
	(b) MT08889000	L/H Side Panel

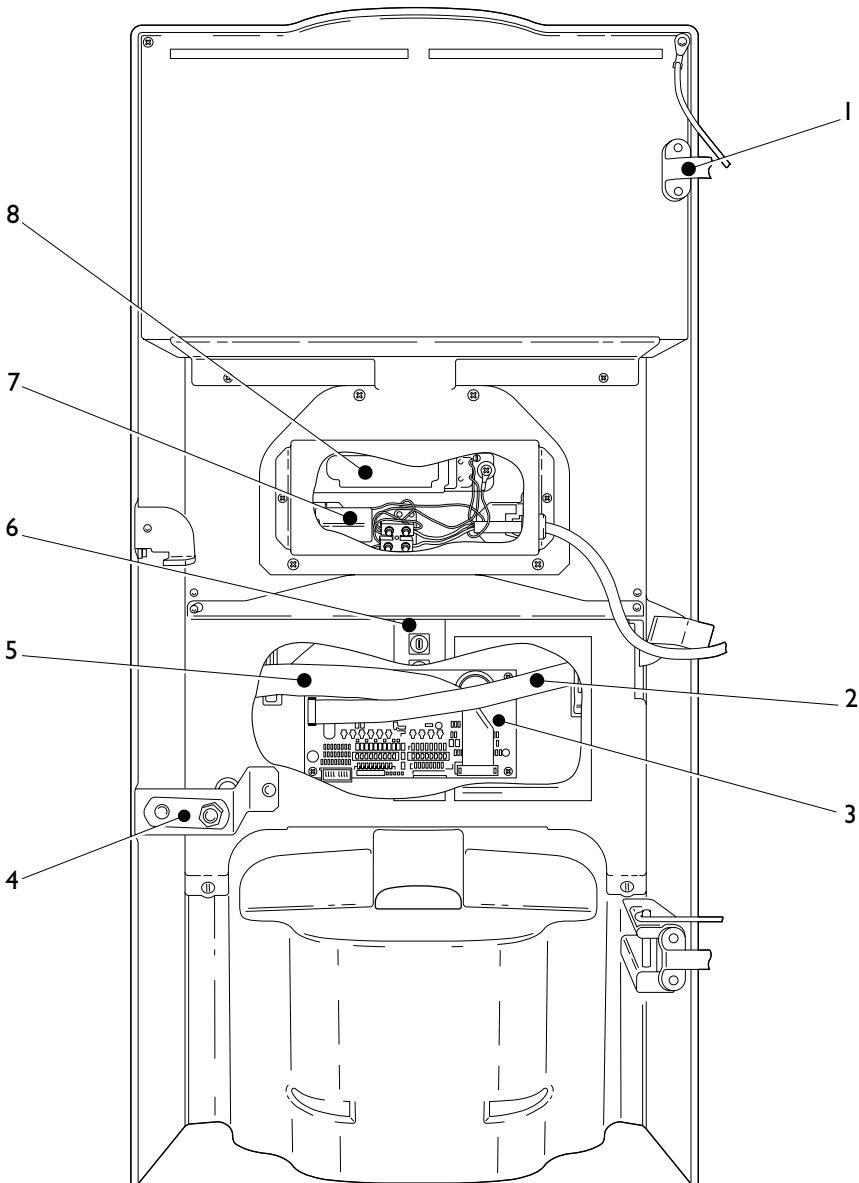
Interior



Interior

Ref No.	Part No.	Item Description
1		Bean Container Assembly - See Page 81
2	SI04345960	Silicon tube, 6x10 mm
3	(a) EL01157000	Door Switch
	(b) PL06334000	Service Key
4	(a) PL08809000	Waste Bucket
	(b) PL08862000	Water Waste Container
5	PL08804000	Drip Tray
6	MT07702000	Drip Tray Grill
7	(a) PL08806000	Dispense Plate
	(b) SI08807000	Dispense Spout - Small
	(c) SI08808000	Dispense Spout - Large
8		Mixing System - See Page 93
9	(a) PL01129000	Canister Chute, L/H
	(b) PL01130000	Canister Chute, R/H
10	MO08853000	Ingredient Motor - 24V DC
11	ME08803000	Door Hinge
12	(a) PL08854000	Ingredient Canister
	(b) ME08791000	Canister Outlet

Door Assembly

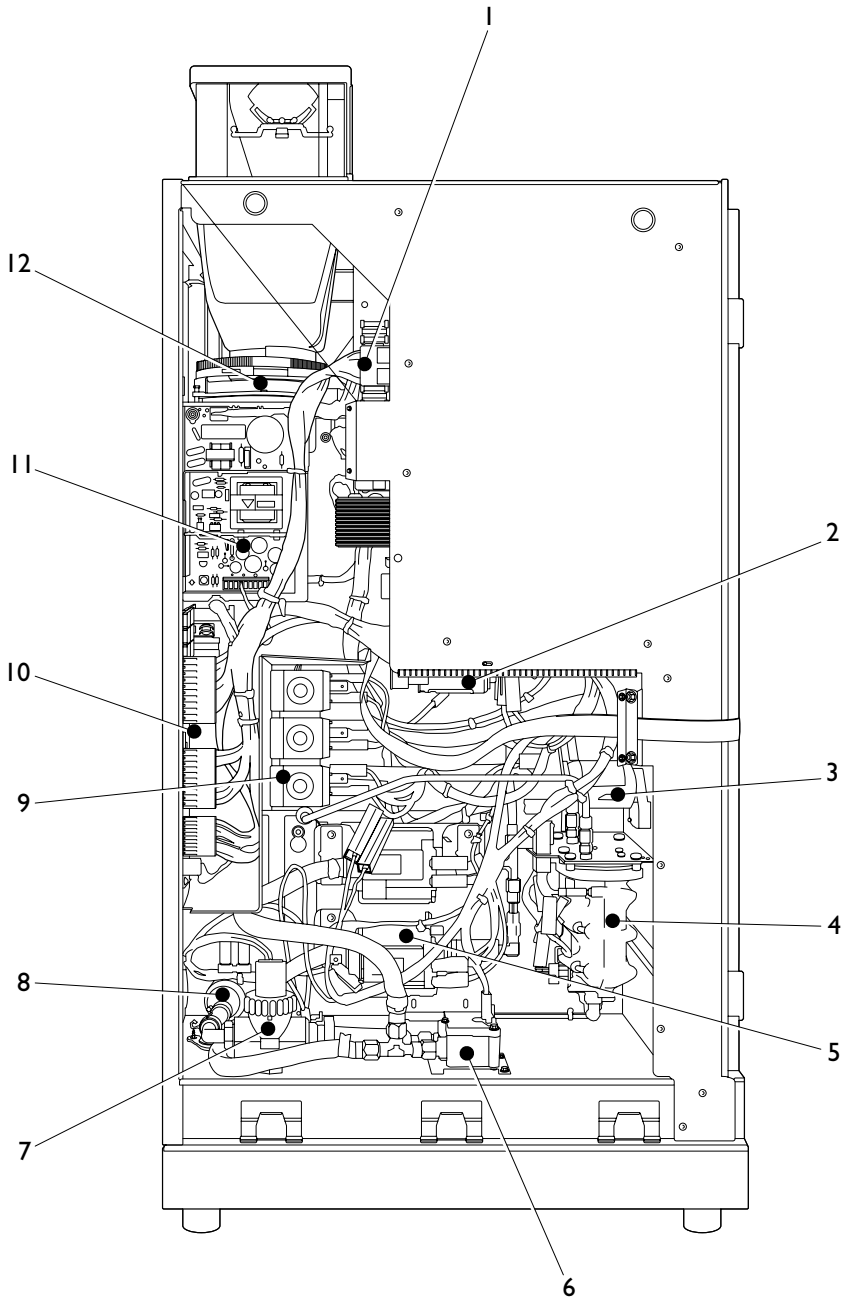


Door Assembly

Ref No.	Part No.	Item Description
1	ME08803000	Door Hinge
2	LO08828000	Flat Cable - C-PCB To D-PCB
3	(a) PL08824000	Display PCB*
	(b) FA08830000	PCB Holder
4	(a) ME08710000	Door Lock
	(b) MT06636000	Door Lock Cam
5	LO08829000	Flat Cable - D-PCB To LCD
6	MS08827000	Service Keypad Membrane
7	(a) EL03951000	Starter
	(b) EL03869000	Starter Holder
	(c) EL03866000	Lamp Holder (not shown)
	(d) EL03867000	Lamp Tube 6W (not shown)
8	EL03952000	Choke

* A programmer is required when replacing part nos. EL8824000 Display PCB and EL08821000 Control PCB (shown on page 87). If a programmer is unavailable, please order these parts as a set under part number EL08856000, B2C Control & Display PCB (Programmed).

L.H. Side View (Cover Removed)

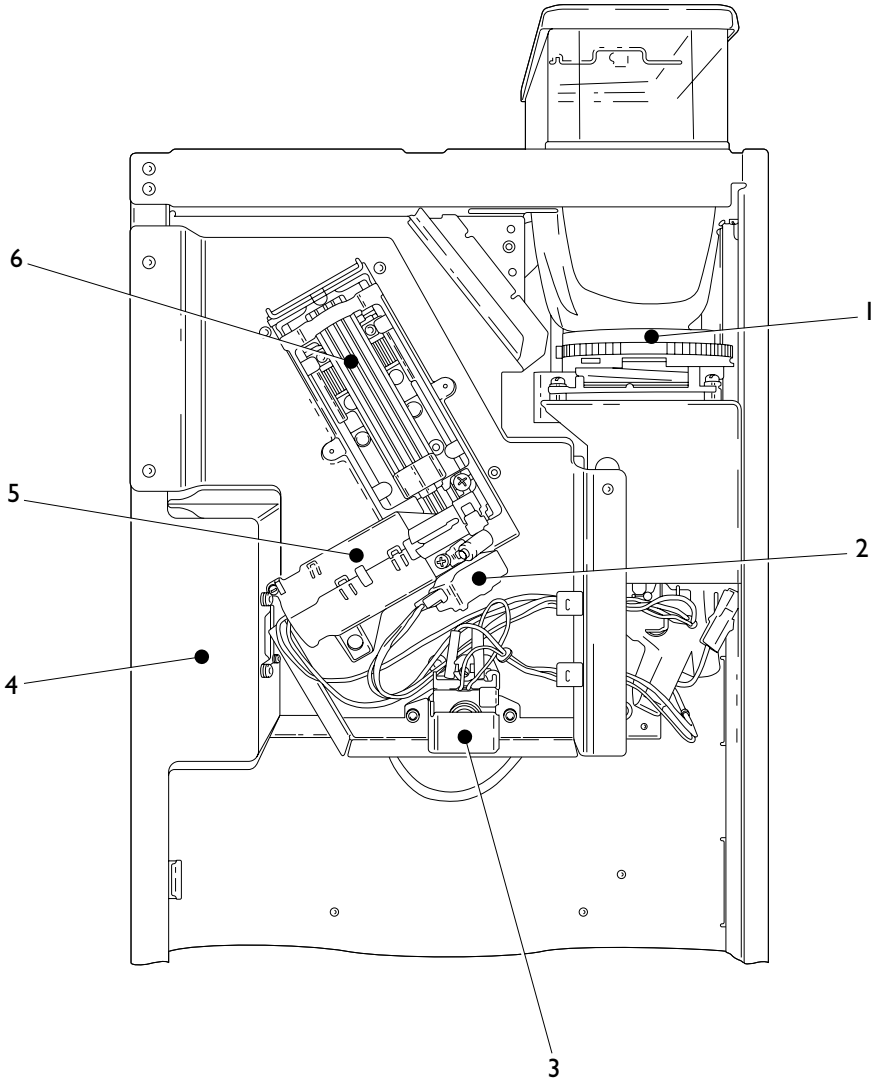


L.H. Side View (Cover Removed)

Ref No.	Part No.	Item Description
1	EL08822000	Output PCB
2	MO08853000	Ingredient Motor 24V DC
3	MO08857000	Whipper Motor 24V DC
4	(a) EL08817000	Heater Assembly
	(b) EL08818000	Heater Element - Siingle
	(c) EL08819000	Thermofuse Assembly
	(d) EL08820000	Temperature Sensor Assembly
5	(a) ME08815000	Pump Assembly
	(b) ME08816000	Pump Only
6	ME08814000	Flow Meter
7	ME08812000	Pressure Regulator
8	VA08813000	Inlet Valve
9	(a) VA08843000	Valve Block Assembly c/w Heater
	(b) ME07232000	Solenoid
	(c) ME07233000	Coil Holder
	(d) ME07234000	Plunger Assembly
10	EL08821000	Control PCB*
11	EL08823000	Power Supply PCB
12	(a) ME08851000	Grinder Assembly
	(b) ME08852000	Grinder Adjuster
	EL07235000	Fuse 6.3A, 20mm (Output PCB)
	EL03183000	Fuse 4A, 20mm (Output PCB)
	EL07236000	Fuse 8A, 20mm (Control PCB)
	EL07237000	Fuse 3.15 A, 20mm Ceramic (PSU PCB)

* A programmer is required when replacing part nos. EL08821000 Control PCB and EL8824000 Display PCB (shown on page 85). If a programmer is unavailable, please order these parts as a set under part number EL08856000, B2C Control & Display PCB (Programmed).

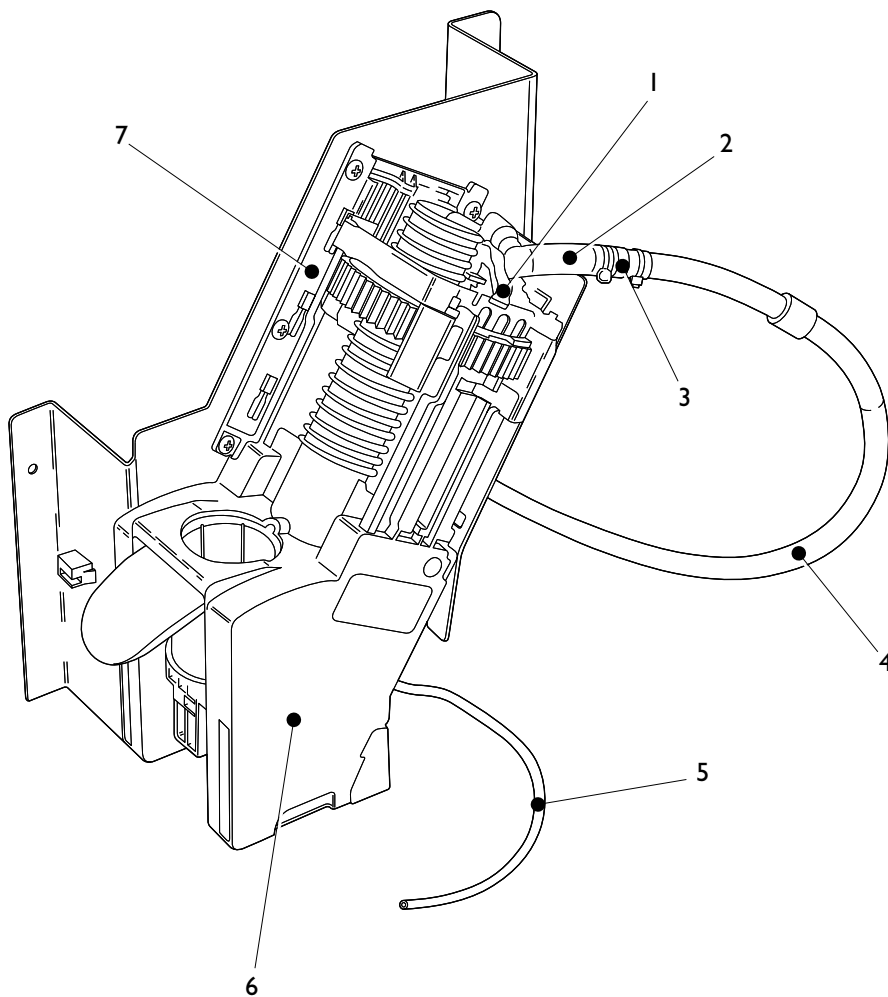
R.H. Side View (Cover Removed)



R.H. Side View (Cover Removed)

Ref No.	Part No.	Item Description
1	(a) ME08851000	Grinder Assembly
	(b) ME08852000	Grinder Adjuster
2	ME08841000	Encoder
3	EL08842000	Valve Solenoid Assy
4	ME08800000	Fan Assembly (Located Behind Cover)
5	MO08840000	Brewer Motor
6	ME08839000	Gear Assembly - Brewer

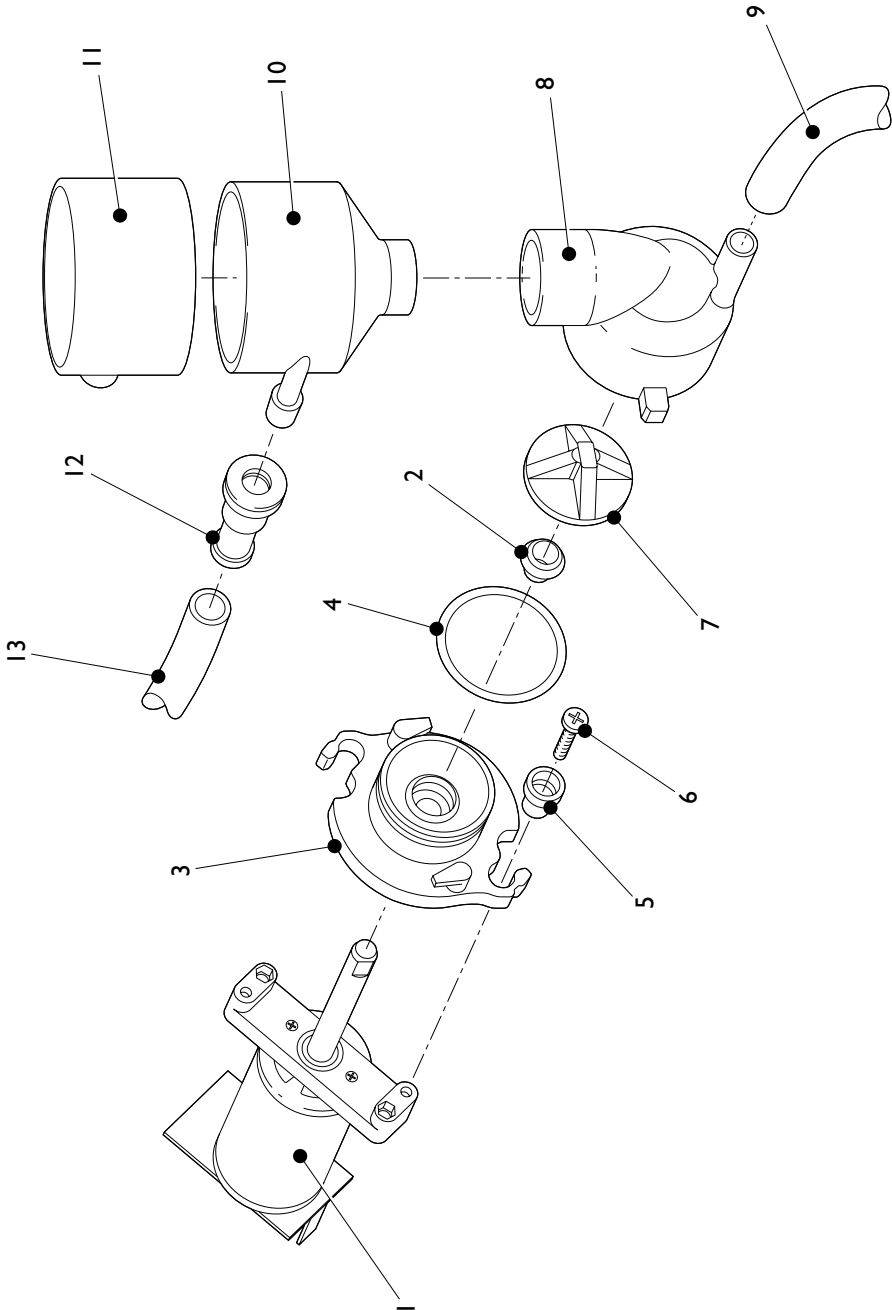
Brewer Assembly



Brewer Assembly

Ref No.	Part No.	Item Description
1	ME08835000	Brewer Outlet Unit
2	SI08836000	Tube Elbow
3	(a) ME08837000	Aerator
	(b) FA01860000	Cable Tie
4	SI04345960	Silicon Tube 6 x 10 mm
5	SI08838000	Brewer Inlet Tube
6	ME08833000	Brewer Unit
7	ME08839000	Brewer Gear Assembly
	ME08913000	Piston 'O' Ring Upper (Not Shown)
	ME08914000	Piston 'O' Ring, Lower (Not Shown)
	ZC08861000	Brewer Cleaning Tablet (Not Shown)

Mixing System



Mixing System

Ref No.	Part No.	Item Description
1	MO08857000	Whipper Motor 24V DC
2	FA08858000	Whipper Shaft Seal
3	PL01971000	Whipper Base c/w Seals
4	SI01295000	'O' Ring
5	PL01974000	Screw Cap
6	PL01973000	Screw
7	PL01970000	Impeller
8	PL01968000	Impeller Housing
9	SI04345960	Silicone Pipe
10	PL01967000	Mixing Bowl
11	PL01966000	Steam Trap
12	PL08859000	Bowl Adaptor
13	SI01171960	Silicone Pipe

Notes



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